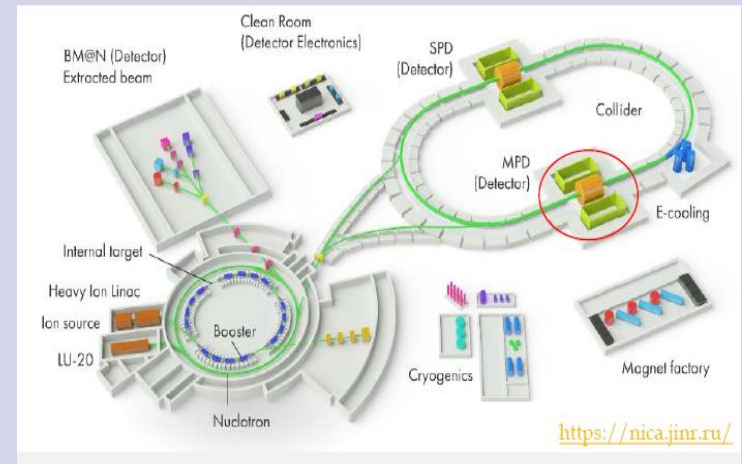


MPD/NICA TPC status (25.02.2020)

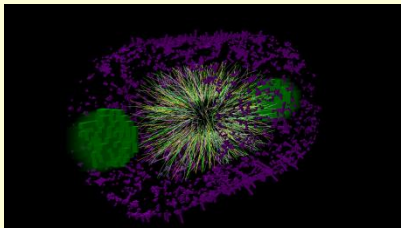
- TPC parameters
- ROC chambers
- TPC assembly
- front end electronics
- gas, cooling, laser and SC systems
- cabling and piping
- integration TPC to MPD
- time schedule



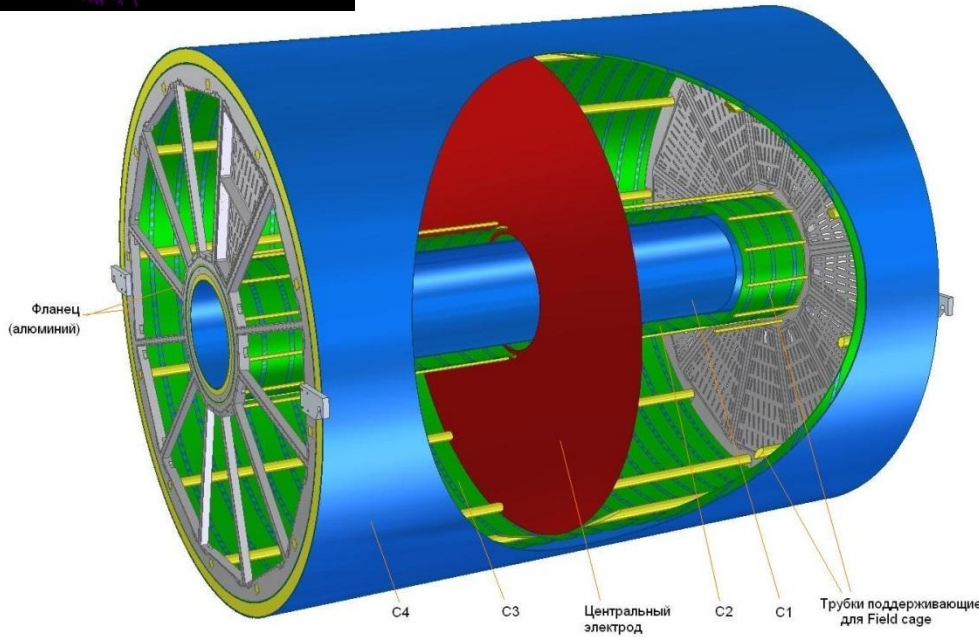
Presented by **Sergey Movchan**
on behalf of the MPD collaboration

JINR team: 24 persons
Belarus: 6 persons

MPD TPC parameters



Копия TPC/MPD



TPC TDR – <http://mpd.jinr.ru/wp-content/uploads/2019/01/TpcTdr-v07.pdf>

S.Movchan MPD/NICA TPC status, INSTR-2020,
Novosibirsk, Russia, Feb 24-28 2020

25-Feb-20

Item	Dimension
Length of the TPC	340cm
Outer radius of vessel	140cm
Inner radius of vessel	27 cm
Outer radius of the drift volume	133cm
Inner radius of the drift volume	34cm
Length of the drift volume	170cm (of each half)
HV electrode	Membrane at the center of the TPC
Electric field strength	~140V/cm;
Magnetic field strength	0.5 Tesla
Drift gas	90% Ar+10% Methane, Atmospheric pres. + 2 mbar
Gas amplification factor	~ 10 ⁴
Drift velocity	5.45 cm/μs;
Drift time	< 30μs;
Temperature stability	< 0.5°C
Number of readout chambers	24 (12 per each end-plate)
Segmentation in φ	30°
Pad size	5x12mm ² and 5x18mm ²
Number of pads	95232
Pad raw numbers	53
Pad numbers after zero suppression	< 10%
Maximal event rate	< 7 kHz (Lum. 10 ²⁷)
Electronics shaping time	~180 ns (FWHM)
Signal-to-noise ratio	30:1
Signal dynamical range	10 bits
Sampling rate	10 MHz
Sampling depth	310 time buckets

ROC chamber assembly hall (Bld.40)

Gluing



Wiring



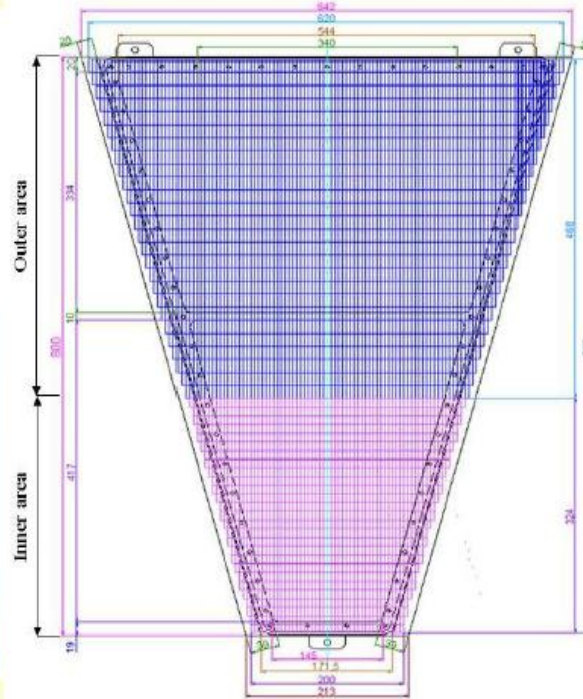
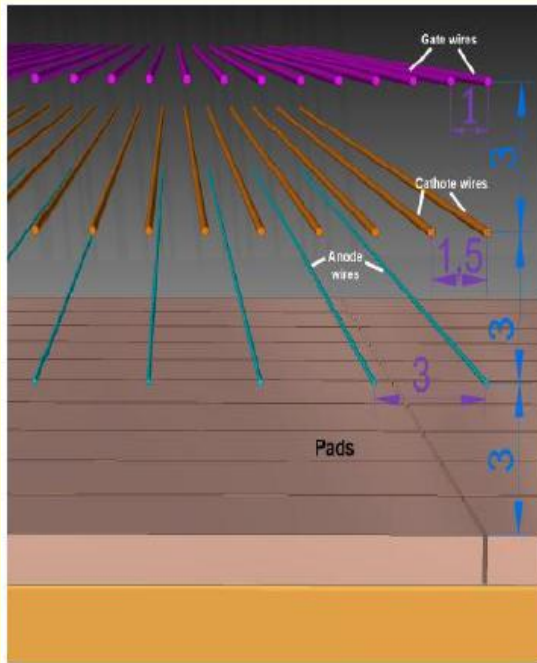
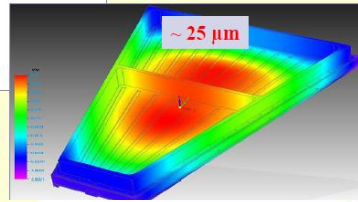
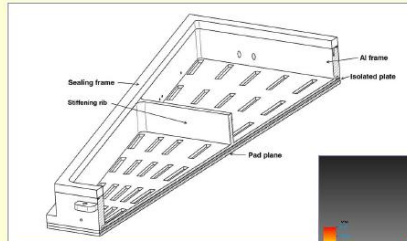
Test set up



Soldering



Read out chamber (ROC): based on MWPC



Design of Read-Out Chamber (ROC) is defined

Structure of Readout Chamber:

- three wire planes
- pad plane
- insulation plate
- trapezoidal aluminum frame

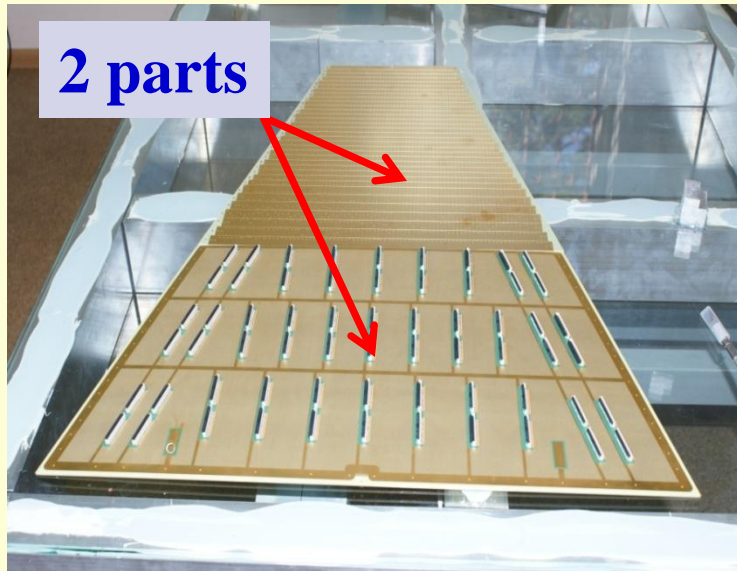
Wire structure:

- anode wire ($\text{Ø}=25 \mu\text{m}$) pitch - 3 mm
- cathode wire ($\text{Ø}=75 \mu\text{m}$) pitch - 1.5 mm
- gate wire ($\text{Ø}=75 \mu\text{m}$) pitch - 1 mm
- wires gap - 3 mm

Pads:

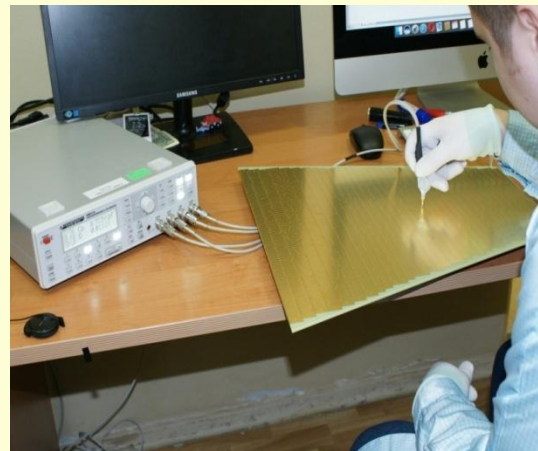
- rectangular shape
- 27 rows of pad with size $5 \times 12 \text{ mm}^2$ at inner area
- 26 rows of pad with size $5 \times 18 \text{ mm}^2$ at outer area

ROC chamber: pad plane



Pads capacitor
measurement

Connectivity
test



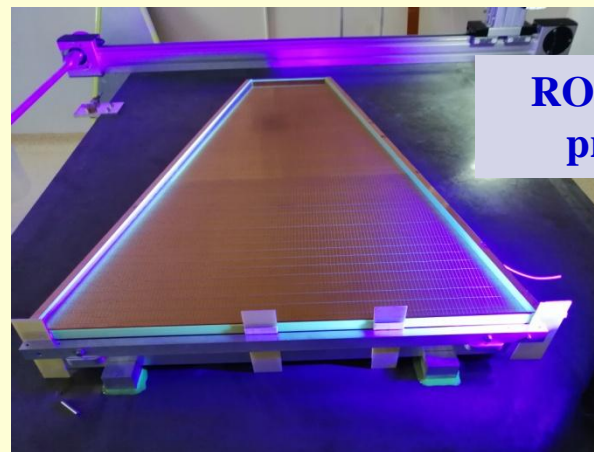
Next **10 serial pad planes** with soldered connectors:
delivered - Jan 2020
connectivity test - ok!

Next (last) **15pc serial pad planes** - **ordered**

ROC chambers status



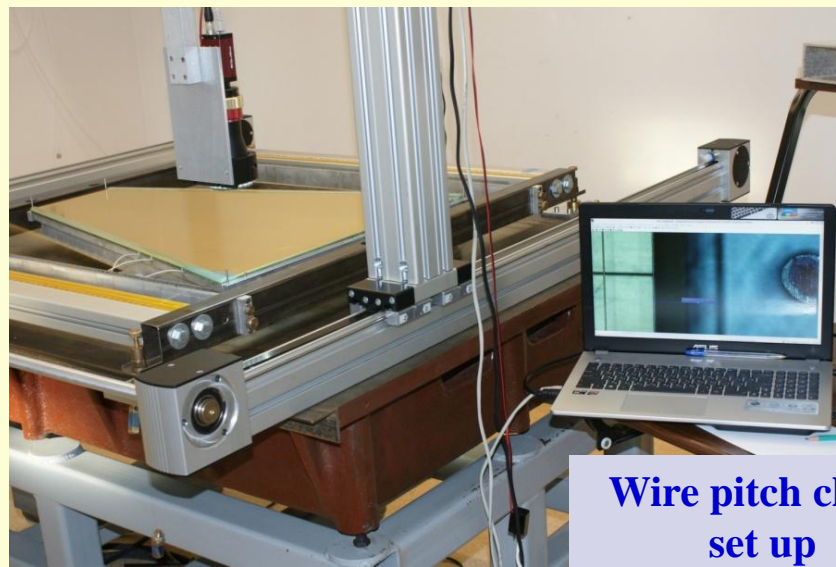
26 pc
ROC frames
- in stock



ROC cleaning
procedure

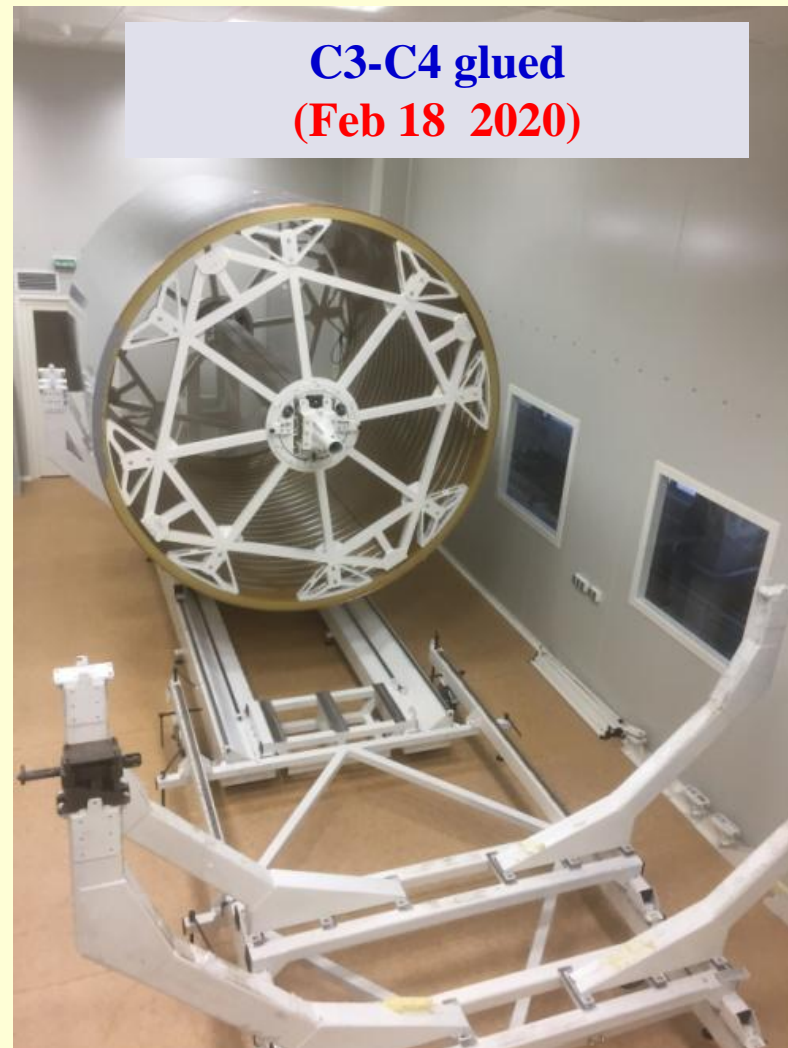
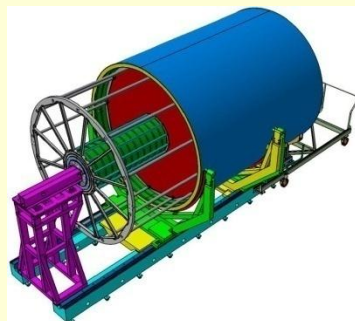
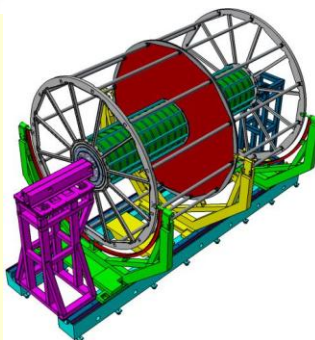
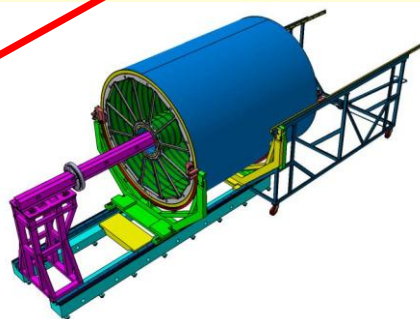


10 pc ROCs -
tested



Wire pitch check
set up

TPC assembly (Bld.217) – common view



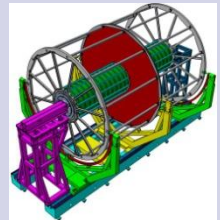
TPC and ROCs: **summary**

ROC chambers:

- serial ROC chambers manufacture - in schedule (10 pc tested)
- frames (26 pc) - ready
- serial pad planes (20 pc ready) – last 15 pc ordered, ok!
- HV for ROC gate mesh – design started ... **on critical path**
- test chamber with 2048ch r/o system – Nov 2019 -> **Feb-March 2020**

TPC assembly:

- C3- C4 gluing - done (Feb 18 2020)
- C1- C2 gluing - Feb-March 2020
- field cage rods (30 pc + 30 pc) - in manufacture
- field cage mylar strips manufacture - March 2020
- flanges finishing (add holes and grooves) - March 2020
- start of TPC internal structure ass. - Jan 2020 -> **March 2020**



TPC transportation platform and manipulator for ROC chamber installation - **ready**

TPC electronics requirements

Data rates:

- trigger mode – **20 GByte/sec** ($N=1000$ tracks)
- continuous readout mode - **300 GByte/sec**

Particle fluence for $R=35$ cm & 10 years (October 2019 update):

- neutrons + protons – **10^{11} p/cm²** per year
- e- & e+ – **2×10^{10} p/cm²** per year
- ions – **10^5 p/cm²** per year

Dose:

Expected dose - **2 kRad** per 10 years

SAMPA v3/v4 tested at:

proton fluence - up to $N=10^{12}$ per cm²

ion fluence - up to $N=10^7$ per cm² & LET=(3-125) MeV cm²/mg

T chip=(45-85) degree =>

SEL = 1×10^{-7} cm² for LET=16 MeV cm²/mg

TID and SEL - ok!

FPGA Cyclon V (technology ~~130~~ nm): 28 nm):

TID - up to 100 kRad, SEL < 0.5 sec for LET=26.6 MeV cm²/mg

TID - ok!, SEL - no so good

TPC electronics: FE cards



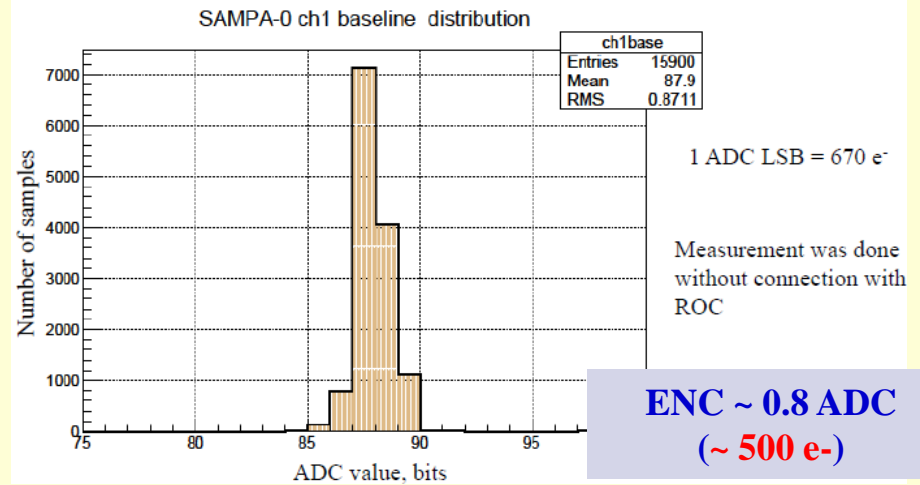
Top view (service side)

- Double-board FEC provides opportunities for possible upgrade of the card readout.
- Transfer of data and trigger signals was realized with the same high-speed serial interface.
- 16 values of currents, voltages and board temperatures are controlled with ADC.
- External circuit and embedded protection functionality against SEU are provided.
- Remote system update for FEC firmware was provided.

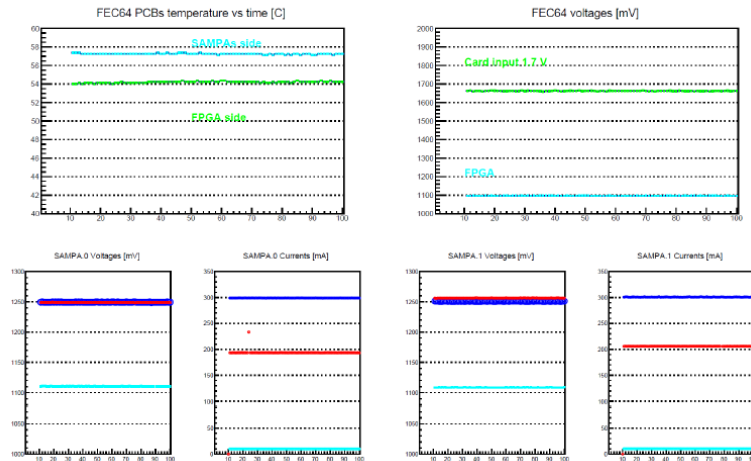
- The total number of registration channels: 64
- Input signal dynam. range: 100 fC
- ADC resolution: 10 bit
- ENC: less than 1000e⁻
- SAMPA chips configured and controlled via FPGA
- Readout serial interface: up to 2.5 Gbps



Bottom view (ROC side)



FEC slow control data

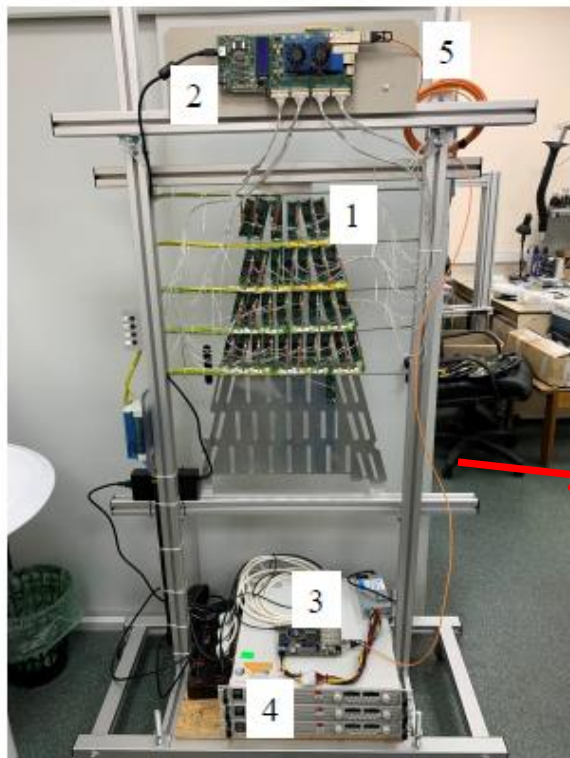


SAMPA chips (4500 pc)
delivered to JINR
- June 2019

for more details - see S. Vereschagin talk

TPC electronics: status and schedule

Bench test



Front view

1) 32 FECs; 2) RCU prototype;
3) DCU module; 4) LV power
supply; 5) Optical link.

Item	Date	
Testing 512-channel system (FEC v1.0) finished	Jan. 2019	✓
Testing 256-channel system (FEC v2.0) finished	Feb. 2019	✓
Preproduction version FEC PCBs sent for fabrication	Mar. 2019	✓
Half-ROC readout system base design finished	Mar. 2019	✓
Receive SAMPA V4 chips at Dubna	Jul. 2019	✓
34 preproduction version FEC assembled and tested	Nov. 2019	✓
32 preprod. version FEC installed on Pilot 2048 ch. Syst.	Dec. 2019	✓
Instrumented Half ROC system testing	Feb. 2020	
Testing instrumented ROC finished	Apr. 2020	
Production version FEC PCBs ready	May 2020	
1st batch of prod.ver FEC (130 pcs) fabricated	Jul. 2020	
2nd batch of prod.ver FEC (800 pcs) fabricated	Sept. 2020	
3rd batch of prod.ver FEC (800 pcs) fabricated	Dec. 2020	

TPC LV+HV system

LV&HV system based on CAEN rad. hard design:

(up to 2000 Gauss and 15 kRad)

- power converters A3486 AC/DC (380 V -> 48 V)
- CAEN EASY3000 system
- LV module - A3100B (2÷7V/100A)

Status:

- *test system – ordered*
- *quotation for full TPC LV+HV system got, procurement – in progress*

LV cables (halogen free, low smoke):

S=50 mm² – delivered to JINR **Dec 2019**

S=120 mm² – delivered to JINR **Dec 2019**

in progress ...

HV cables - will be delivered July 2020

LVDB boards (**60 pc**) - delivered

INP BSU (Minsk)



Team for cabling and piping – **looking ...**

TPC gas system

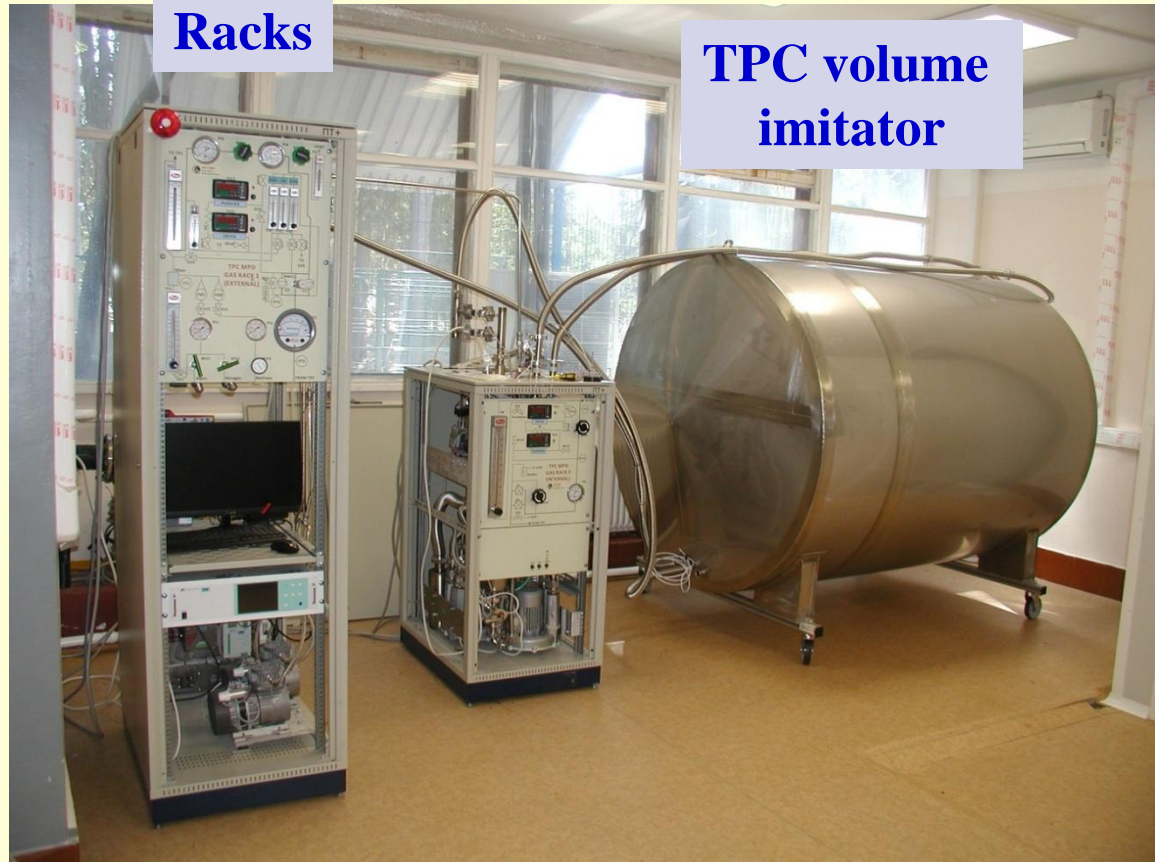
Gas supply



Commissioning -
in progress

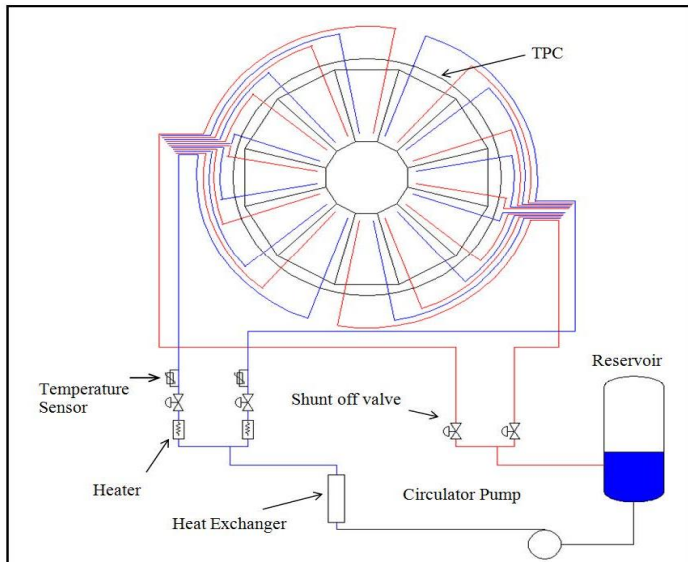
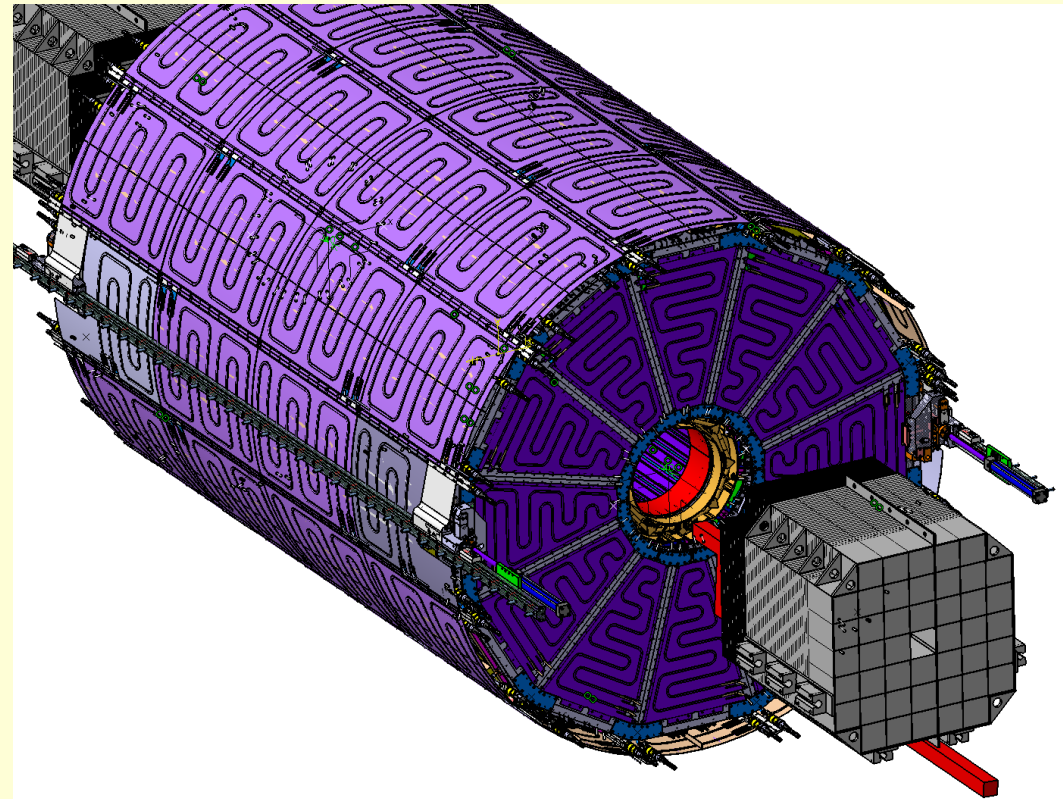
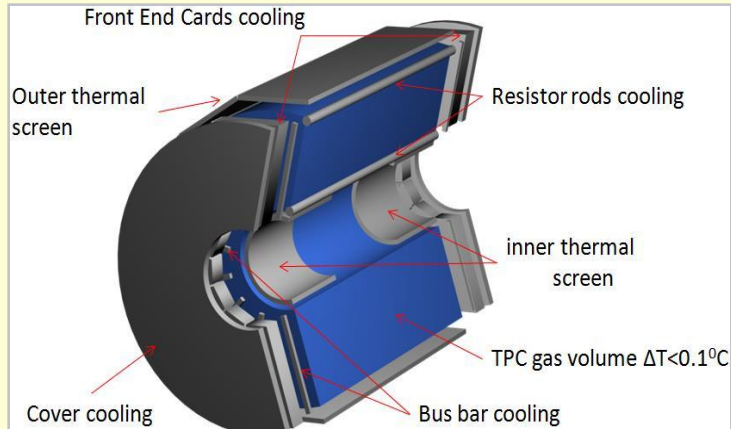
Racks

TPC volume
imitator



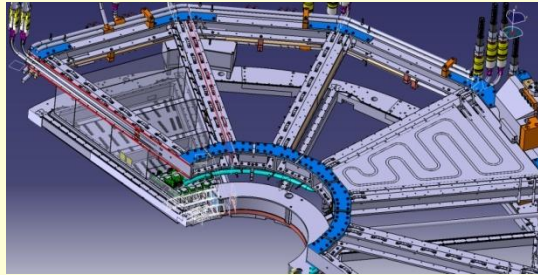
Status - commissioned (Bld.217)

TPC cooling system

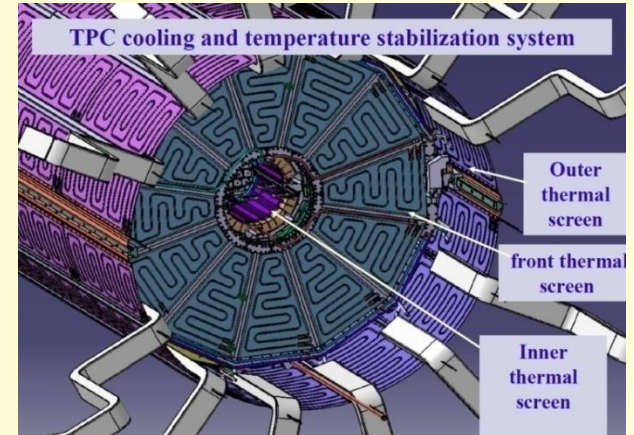


Barrel part – shorter and fixed to TPC instead TOF structure

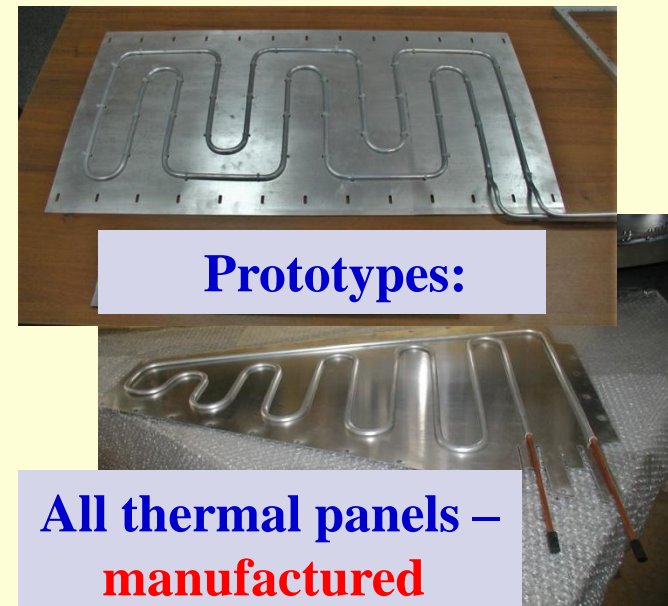
TPC cooling system: pipes layout and thermal panels



Service wheels -
manufactured

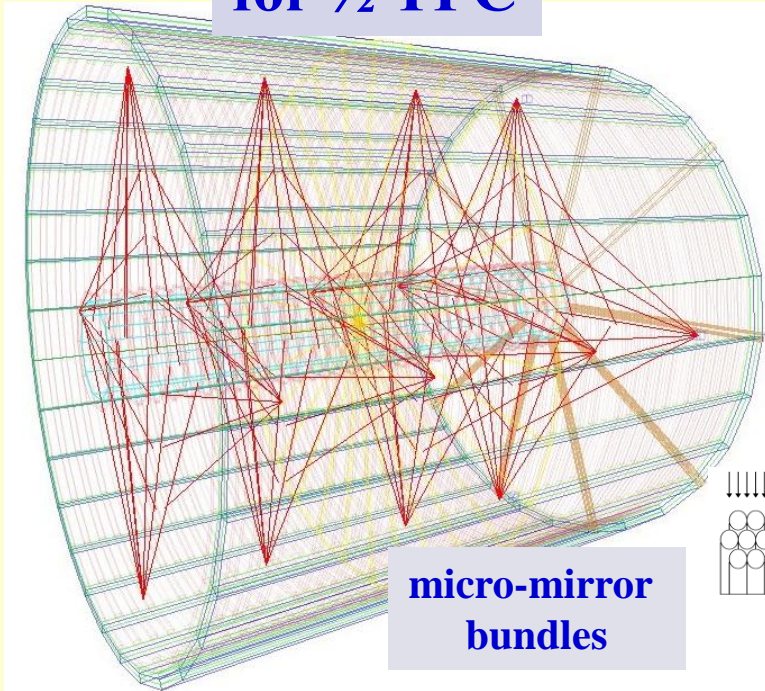


Pipes layout
optimization



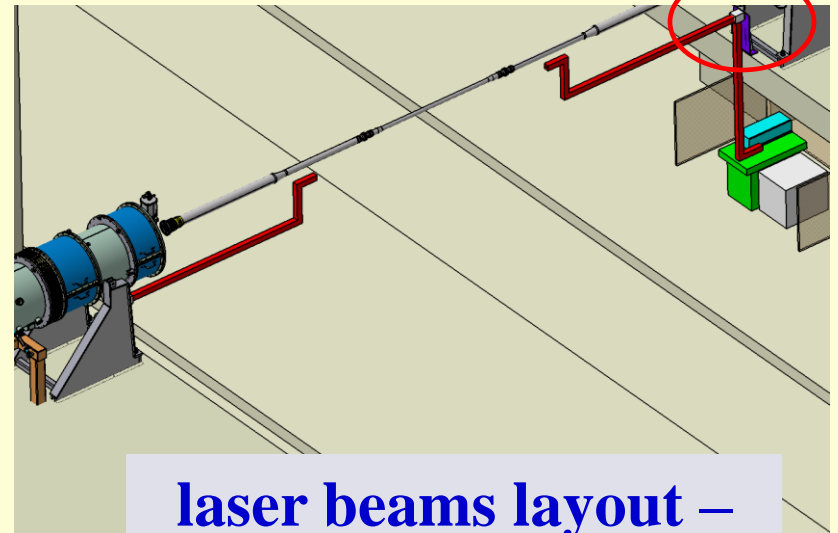
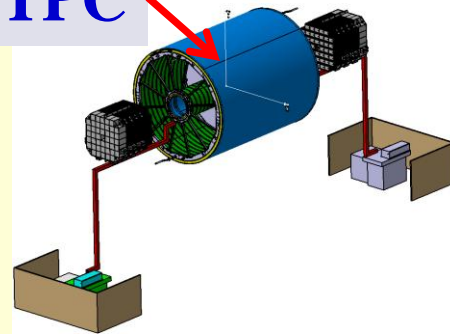
TPC laser calibration system: laser beams layout

for 1/2 TPC



micro-mirror bundles

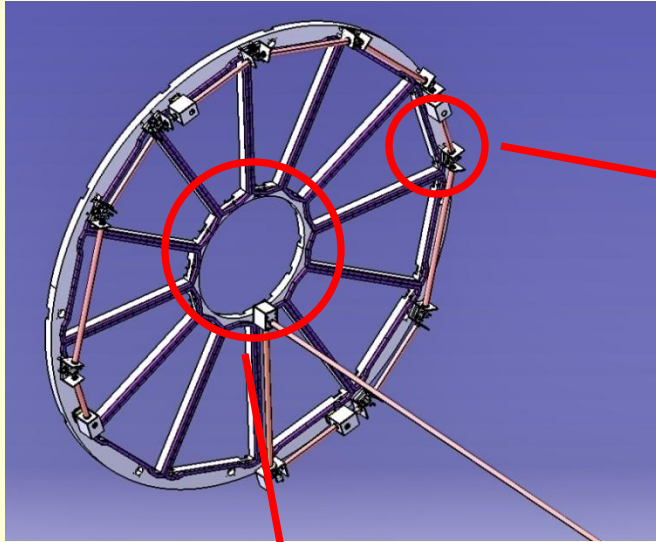
TPC



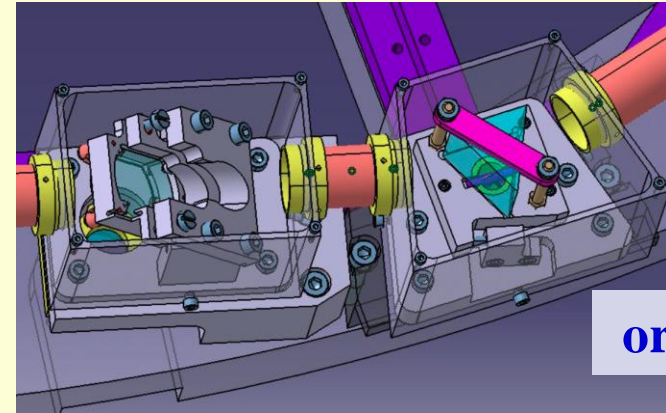
laser beams layout – under finalization

Laser “planes” – 4+4
 Points per plane - 4
 Beams per point – 7
 Laser “tracks”, **N - 224**

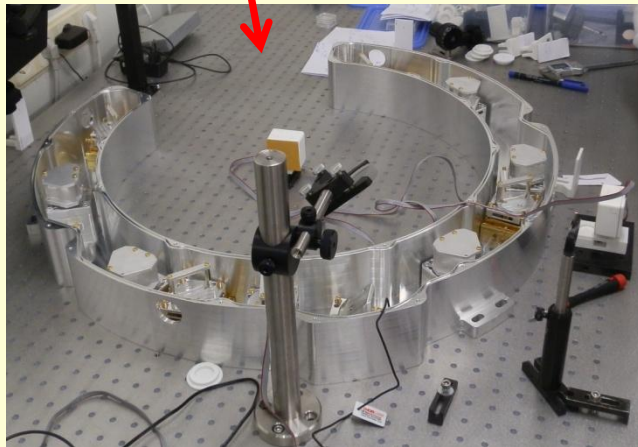
TPC laser calibration system



Semi transparency mirror & prism



ordered



- full set of micro-mirror bundles - **assembled**
- 2 lasers (special option) – **commissioned**
- laser beam splitter - **delivered to JINR**
- laser beam monitors - **prototype under tests**

TPC slow control system: sub-systems status

LV system:

- 1) CAEN EASY3000 (crate SY4527 (2pc), crate EASY3000 (12pc), module A3486 AC/DC (400V) converter (13pc), module PS A3100B (55pc) + software **GECO 2020 - ok!**
- 2) Custom made stabilizers (module LVN9 (48pc-ok)) + crate 6U (1pc), custom control units (12pc) + crate controller (1pc)+ PC) + **custom software - in progress**

HV system:

- 1) MWPC: CAEN (crate SY4527-2pc + modules A7236DN -3.5kV/1.5mA, A7236DP +3.5kV/1.5mA, A1542HDN -500V/1mA) + software **GECO 2020 - ok!**
- 2) TPC HV electrode (- 30 kV): Iseg HV PS + **software - ???**
- 3) HV for ROC gate: custom made system (crate – 2pc, modules –24pc, crate controller- 2pc) + **custom software - NO**

DAQ:

Hardware: FEC64 (1488pc), ROC controller (24pc), data server (6pc) + **TPC team firmware and software – in progress**

Trigger and synchronization - NO

TPC slow control system: sub-systems status

Gas system:

Hardware: DAQ32 module + PC (PNPI, Gatchina) + **custom software – ok!**

Cooling system:

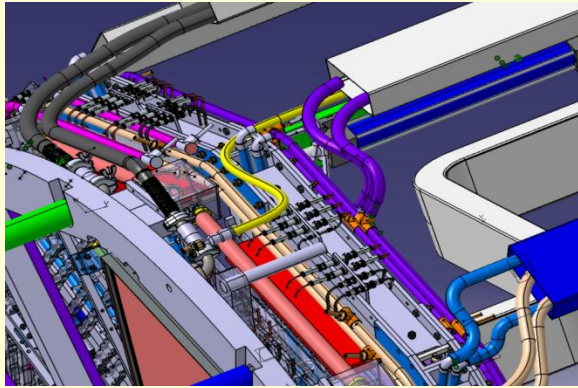
Hardware: NI (National Instruments (crate + ADCs) + 75 channels for hitters control + thermo sensors (100pc)), **custom software - started**

Laser system:

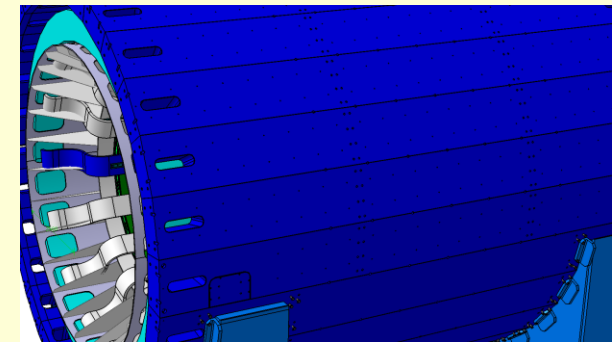
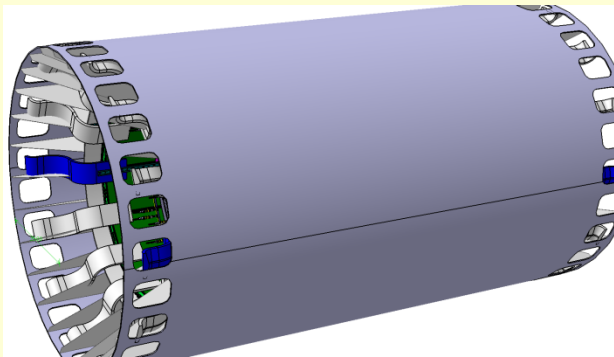
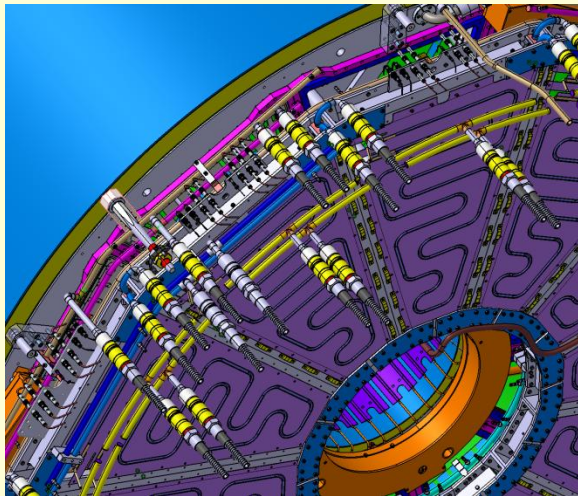
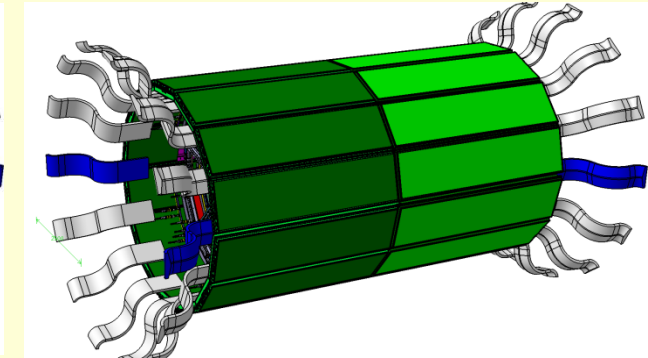
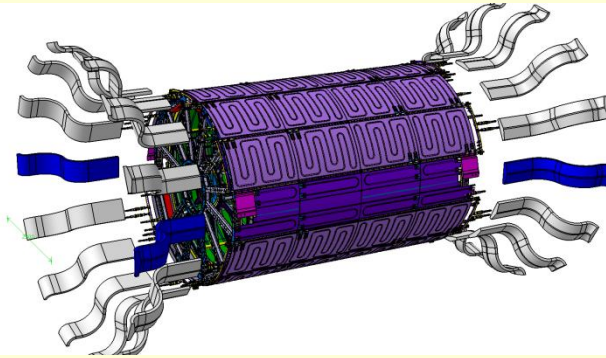
Hardware: PC (1pc), industrial PC (2pc), controllers (2pc), cooling system (2pc), UV laser (2pc) – **ok!**
synchronization module (1pc) – design not started yet, **custom software – NO**

Integration SC sub-systems to common TPC slow control system – not started yet

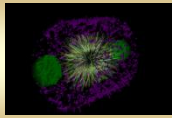
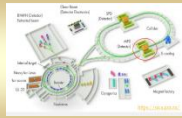
TPC: cables and pipes **integration**



Trays layout concept



Optimization - in progress



MPD TPC status 2020: **summary**



Status:

• **TPC:**

vessel (C3-C4 cylinders)

- assembled

TPC internal structure

- start assembly March 2020

• **ROC chambers**

- 10 pc tested, 12 pc in manufacture

next 15 pc pad planes - ordered

• **Electronics:**

FE electronics (2048ch set up)

- testing in progress

RCU prototype

- testing in progress

FE (32 cards) + ROC tests

- Feb-March 2020

FE cooling prototype

- designed, manufactured, tests in progress

FE cards mass-production and tests

- **July-Dec 2020**

FE radiators mass-production

- Sept 2020

• **Sub-systems:**

local TPC DAQ

- in progress

gas system

- commissioned, integration to MPD started

cooling system

- thermal screen panels are delivered, FE cooling radiator tests - in progress

HV+LV systems

- procurement started (CAEN)

laser calibration system

- UV lasers and laser beam distrib. systems are delivered, rest - ordered

slow control system

- sub-systems more less ok, integration to common system **not started yet**

• **Cabling and piping:**

TPC cabling and piping

- started, in progress

MPD TPC trays design

- started, in progress

• **Integration TPC to MPD**

TPC racks (~ 10 pc)

- racks layout on electronics platform - in progress

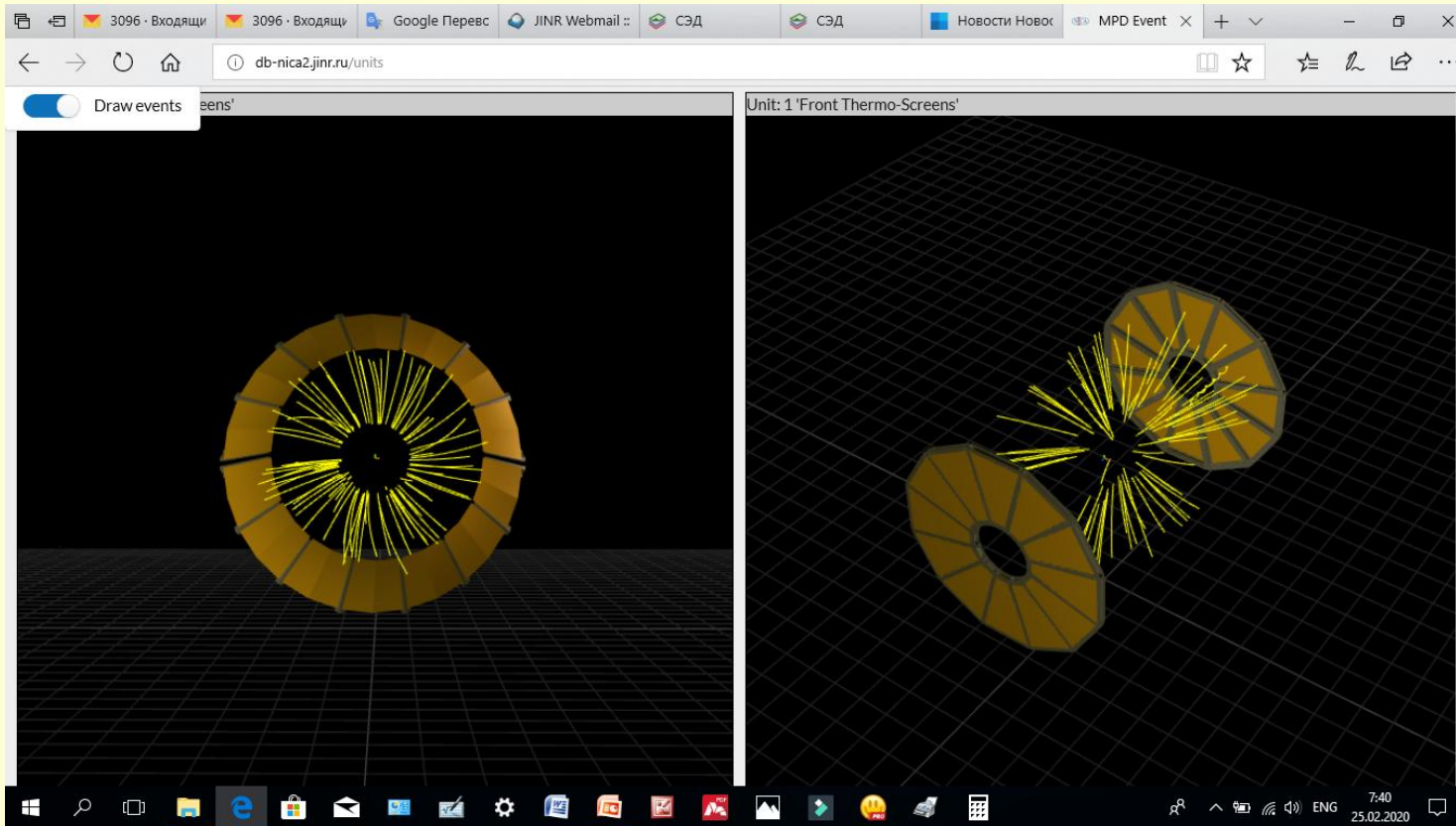
tooling for installation TPC to MPD

- **not started yet** (a waiting ECAL design)

• **TPC schedule**

start TPC commissioning - **end of 2020**

MPD event display - <http://db-nica2.jinr.ru/> (V.Krilov) running on smart phone too ...



Example
for TPC

<http://nica.jinr.ru/>
<http://mpd.jinr.ru/>

TPC TDR – <http://mpd.jinr.ru/wp-content/uploads/2019/01/TpcTdr-v07.pdf>

Thank you for attention!