



SR activity in the Siberian Synchrotron and Terahertz radiation center

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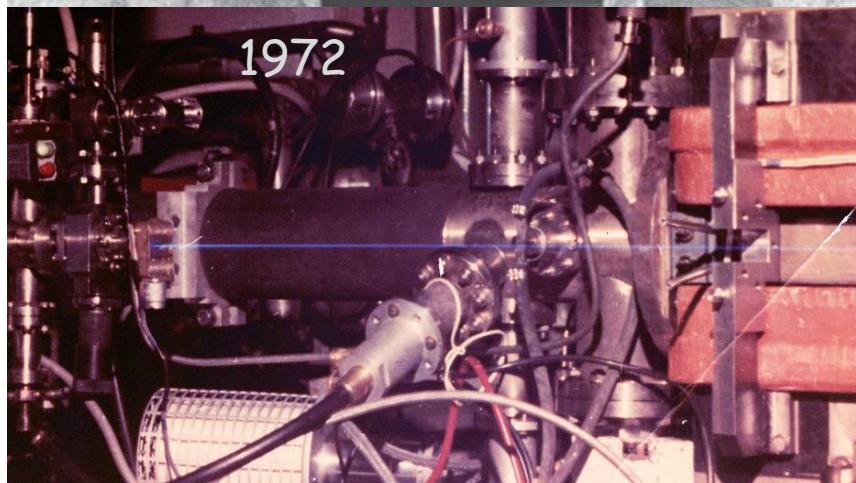
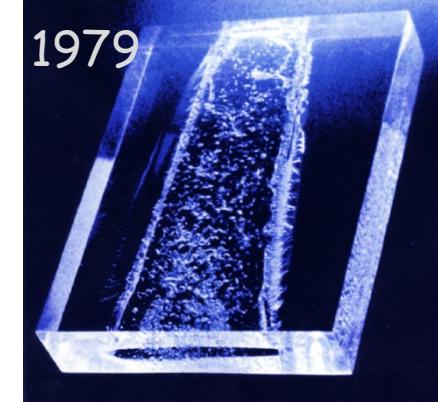
Synchrotron and Free electron laser Radiation:
generation and application

SFR-2016

July 4-7, 2016

Budker Institute of Nuclear Physics
Novosibirsk

SSTRC History



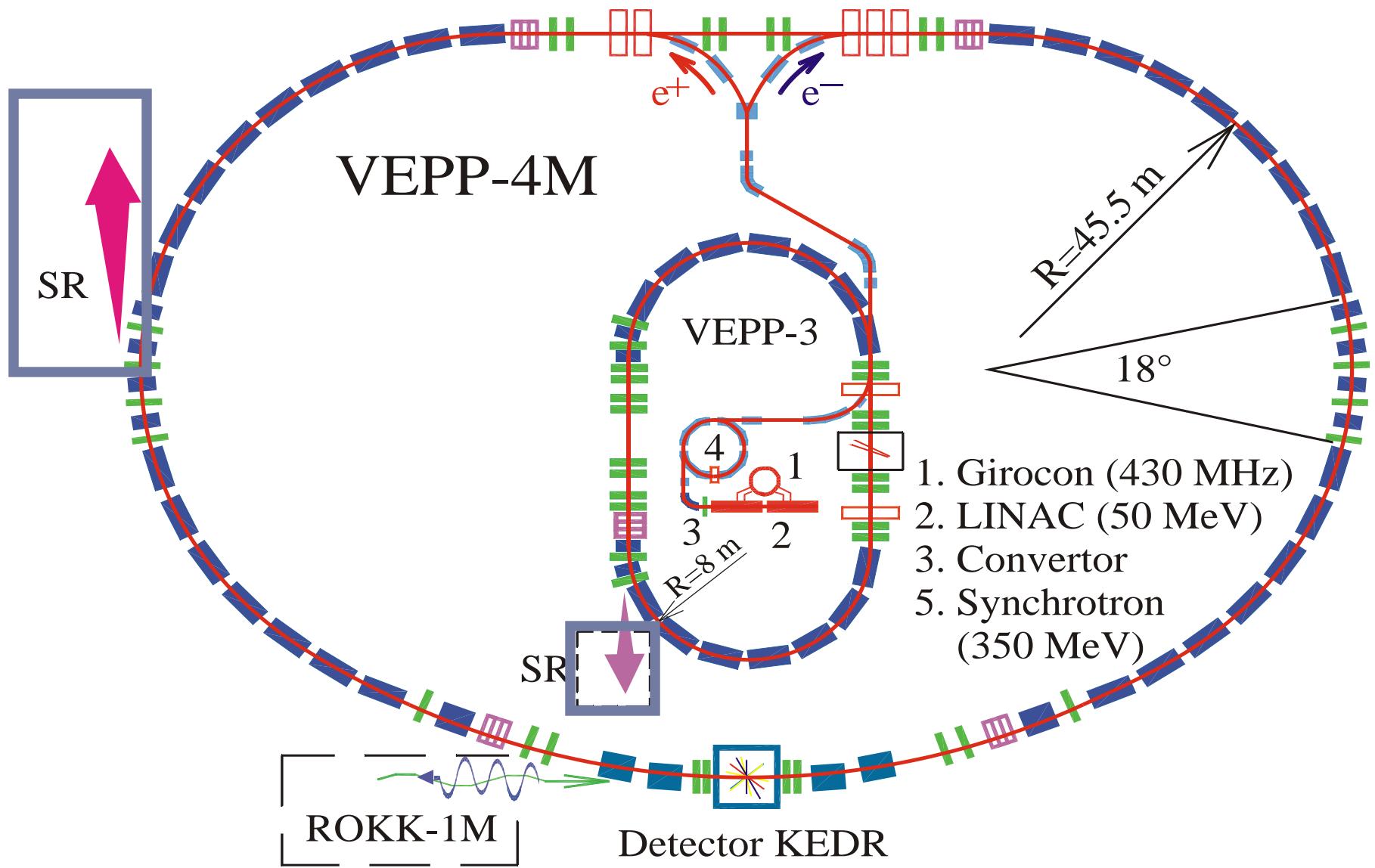
SSTRC

Main directions

- ▶ SR applications activity
- ▶ FEL developing, building, maintenance and upgrading
- ▶ FEL radiation applications in the terahertz range
- ▶ Developing and fabrication superconducting insertion devices
- ▶ Developing and fabrication magnetic elements for accelerators
- ▶ Developing of the new light source for SSTRC
- ▶ SR and FEL conferences organization
- ▶ Education activity
- ▶ International collaborations

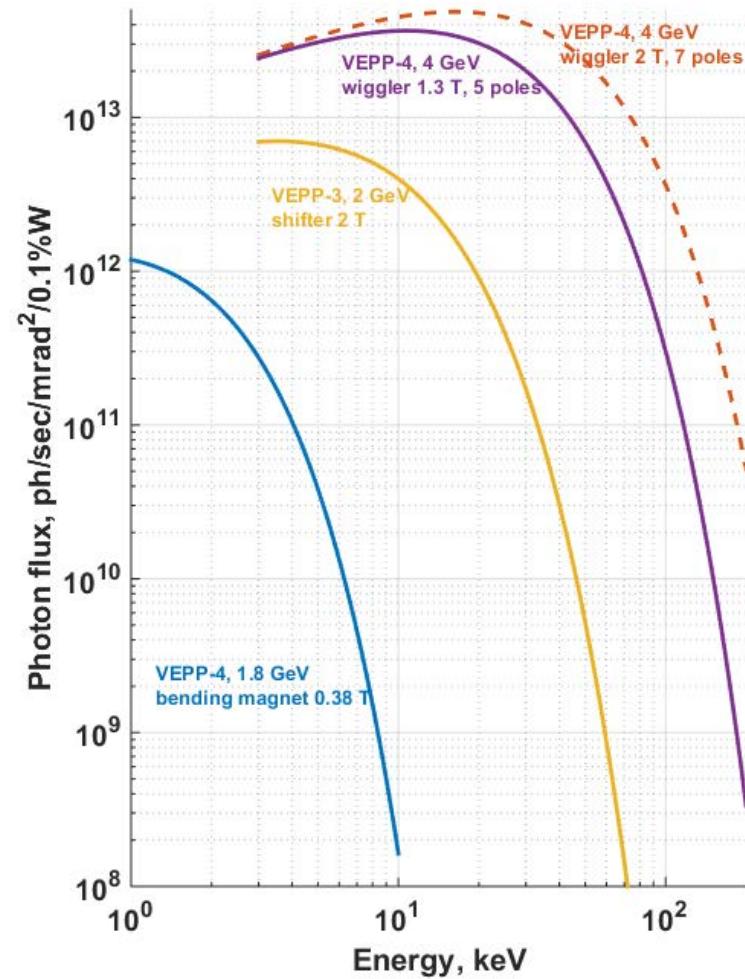


Light sources in the SSRTC



SR sources

	VEPP-3	VEPP-4M Low Energy	VEPP-4M High Energy
Energy, GeV	2	1.8	4
Circumference, m	72	366	
Lattice type	FODO	FODO	
Emittance, nm rad	~300	25	120
Max. current, mA	100	20	20
Number of bunches	1 - 2	1, 2, 4, 8	1, 2, 4, 8
SR devices	Wave length shifter (2 T)	Bending magnet (0.38 T)	Multipole wiggler (1.3 T x 5 poles)
Optic function in irradiation point $\beta_x, \beta_y, \eta_x, m$	2, 4.5, 0.7	9.64, 7.9, 0.9	9.7, 7.9, 1.16
Source size in irradiation point $\sigma_x \times \sigma_y, mm$	0.9 x 0.3	2.3 x 0.1	1.5 x 0.25
Critical energy, keV	5.3	0.8	13.8
Number of beamlines	8	1	1 (3 stations)



Time for SR applications work (hours)

	ЯНВАРЬ	ФЕВРАЛЬ	МАРТ	АПРЕЛЬ
пн	6 9 16 23	16 13 20 27	12 16 23 30	3 13 20 27
вт	6 14 21 28	20 27 3 10 17 24	17 24 31	14 21 28
ср	7 14 21 28	1 8 15 22 29	18 25	1 8 15 22 29
чт	1 8 15 22 29	5 12 19 26	2 9 17 25	1 8 15 22 29
пт	2 9 16 23 30	6 13 20 27	2 9 17 25	2 9 16 23 30
сб	3 10 17 24 31	7 14 21 28	4 11 18 25	3 10 17 24 31
вс	4 11 18 25	1 8 15 22	4 11 18 25	4 11 18 25

проблемы пушки ЭЛПТ

	МАЙ	ИЮНЬ	ИЮЛЬ	АВГУСТ
пн	1 8 15 22	8 15 22 29	5 12 19 26	3 10 17 24
вт	5 12 19 26	2 9 16 23 30	7 14 21 28	4 11 18 25
ср	6 13 20 27	10 17 24	1 8 15 22	5 12 19 26
чт	7 14 21 28	11 18 25	2 9 16 23 30	6 13 20 27
пт	1 8 15 22 29	5 12 19 26	3 10 17 24	7 14 21 28
сб	2 9 16 23 30	6 13 20 27	4 11 18 25	1 8 15 22 29
вс	3 10 17 24 31	14 21 28	5 12 19 26	2 9 16 23 30

прим. 13-14 июля попытки получить 4 ГэВ

	СЕНТЯБРЬ	ОКТЯБРЬ	НОЯБРЬ	ДЕКАБРЬ
пн	1 8 15 22 29	12 19 26	9 16 23 30	7 14 21 28
вт	1 8 15 22 29	6 13 20 27	3 10 17 24	1 8 15 22 29
ср	2 9 16 23 30	7 14 21 28	11 18 25	9 16 23 30
чт	3 10 17 24	1 8 15 22 29	12 19 26	3 10 17 24
пт	4 11 18 25	2 9 16 23 30	13 20 27	4 11 18 25 смена
сб	5 12 19 26	3 10 17 24 31	7 14 21 28	5 12 19 26 пушки
вс	6 13 20 27	4 11 18 25	1 8 15 22 29	6 13 20 27

	1-е полугодие	392 смен	2-е полугодие	246 смен	1+2 полугодие	638 смен
1	работы на другие программы : ВЭПП-4, КЕДР и останов	246 смен	2956 часов	63%	194 смен	2330 часов 79%
2	отработано на СИ ВЭПП-3	27 смен	320 часов	7%	4 смен	44.4 часов 2%
3	СИ ВЭПП-3 + СИ ВЭПП-4, низкая энергия	33 смен	398 часов	8%	18 смен	212 часов 7%
4	планируется СИ - 3	0 смен	0 часов	0%	0 смен	0 часов 0%
5	СИ ВЭПП-4, 4 ГэВ	29 смен	348 часов	7%	12 смен	144 часов 5%
	внезапные смены ВЭПП-3	6 смен	72.0 часов	2%	2 смен	20.4 часов 1%
	заметные потери на аварийный ремонт	43 смен	512.4 часов	11%	7.7 смен	92 часов 1%
	профилактика	8 смен	99.6 часов	2%	53.4 смен	641 часов 8%
	1/4...1/2 смены				6 смен	72 часов 2%
	дневная смена					

ИТОГО за 2015 год

работы кроме СИ	440.5 смен	5286.4 час	69%
ремонт и проф	67.7 смен	812.4 час	11%
работа СИ	129.8 смен	1557.2 час	20%
в том числе			
СИ-3	88.8 смен	1085.2 час	14%
СИ-4ГэВ	41.0 смен	492 час	6%

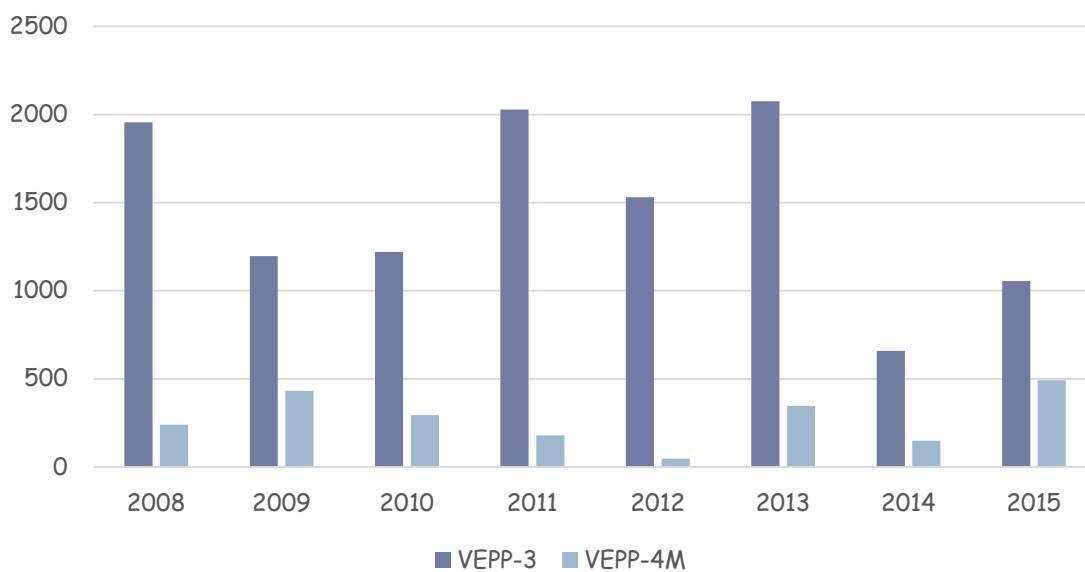
7656 час 100%

доля СИ от общ.вр. с учет. рем. и проф. 20%

доля СИ от общ.вр. без учет. рем. и проф. 23%

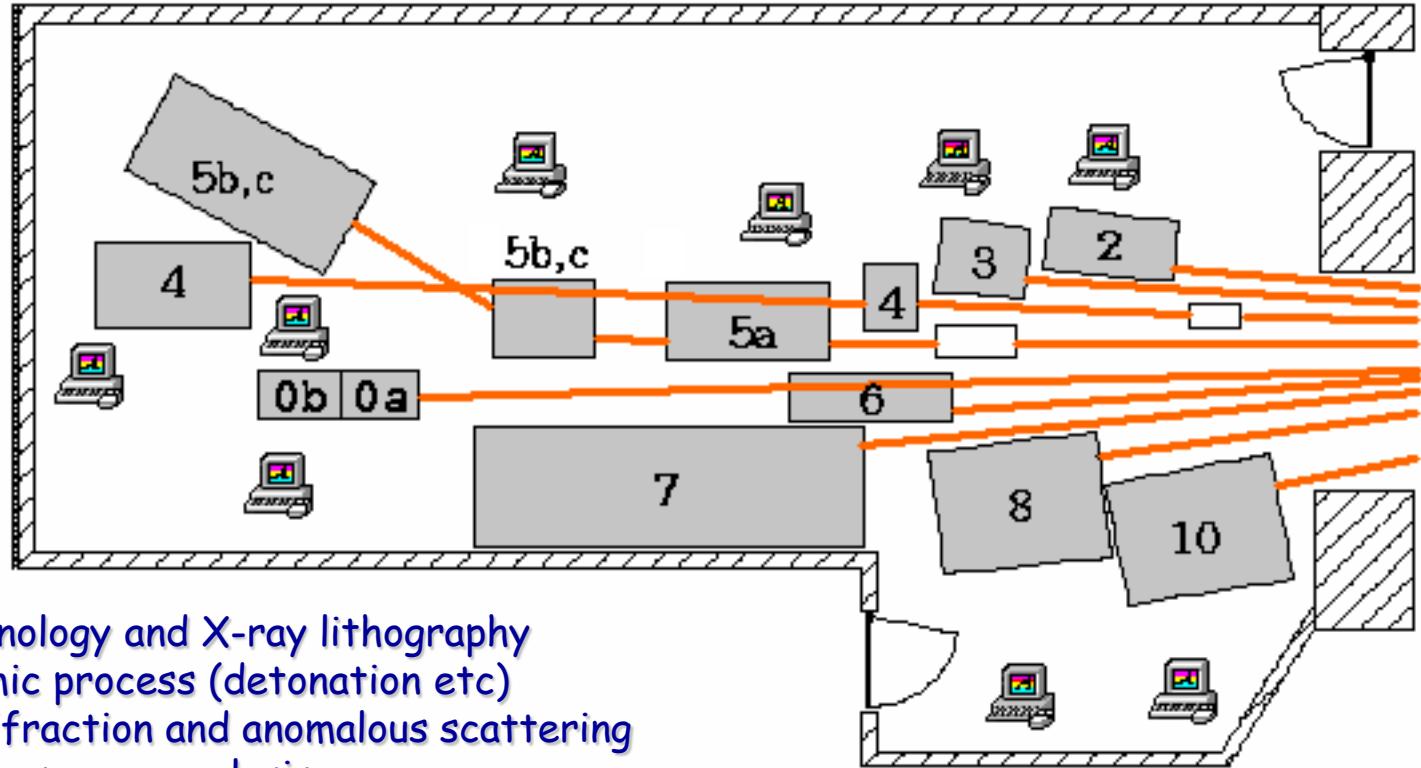
Year	2008	2009	2010	2011	2012	2013	2014	2015
Light source								
VEPP-3	1956	1197	1221	2028	1530	2076	660	1056
VEPP-4M	240	432	294	180	48	348	150	492

SR operation mode time, hours



VEPP-3 synchrotron radiation beamlines

VEPP-3 SR
experimental
hall (14x5 m)



- 0a - LIGA-technology and X-ray lithography
- 0b - Fast dynamic process (detonation etc)
- 2 - Precise diffraction and anomalous scattering
- 3 - X-ray fluorescence analysis
- 4 - High pressure diffraction
- 5a - X-ray microscopy and microtomography
- 5b - Time resolved diffraction
- 5c - Small angle scattering
- 6a - Time resolved luminescence
- 6b - Precise diffraction-2
- 7 - SR monitoring station
- 8 - EXAFS-spectroscopy



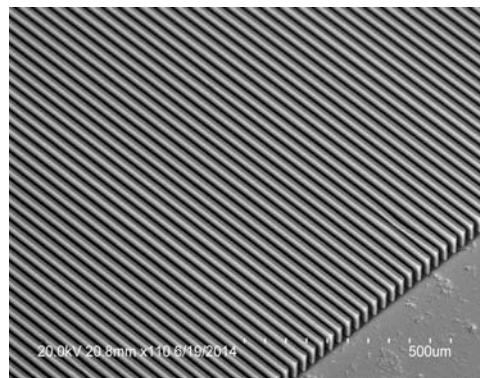
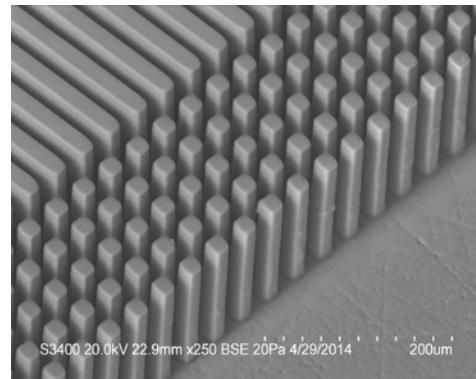
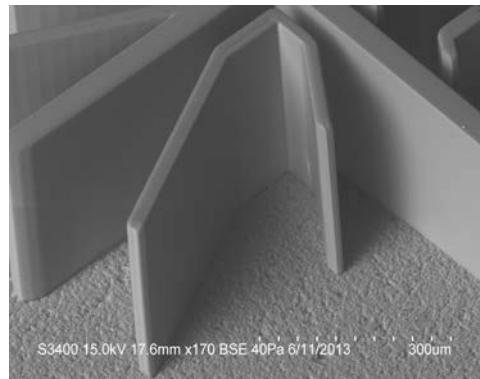
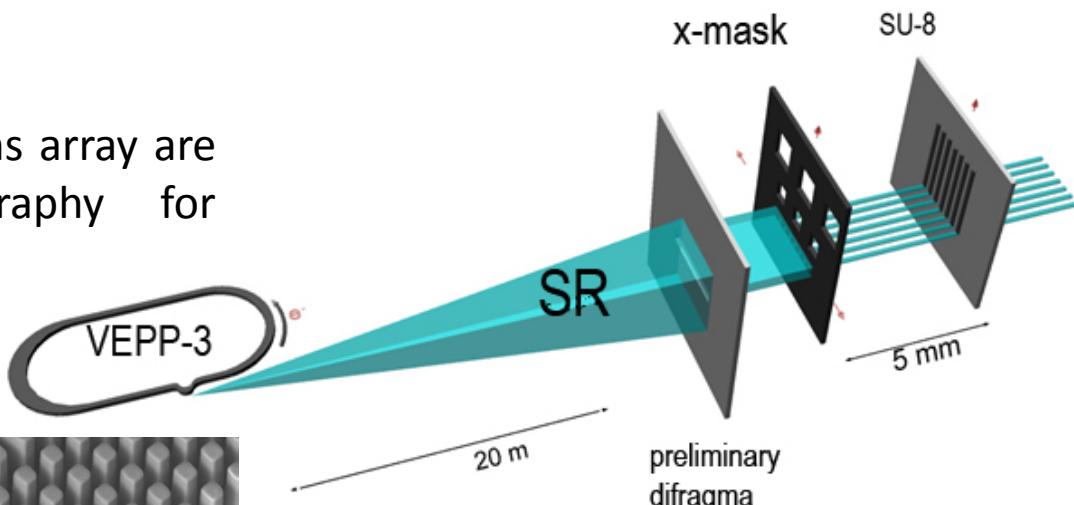


VEPP-4 SR beamlines

1. «Cosmos» (metrology in VUV and soft X-ray range 10-2000 eV)
2. Phase contrast microscopy, microtomography and hard X-ray fluorescence
3. «Vzryv-2» (nanosecond diagnostics)
4. «High pressure» - assembling
5. “Plamya” beamline - developing
6. Precise diffractometry (planning)

"LIGA" station at VEPP-3

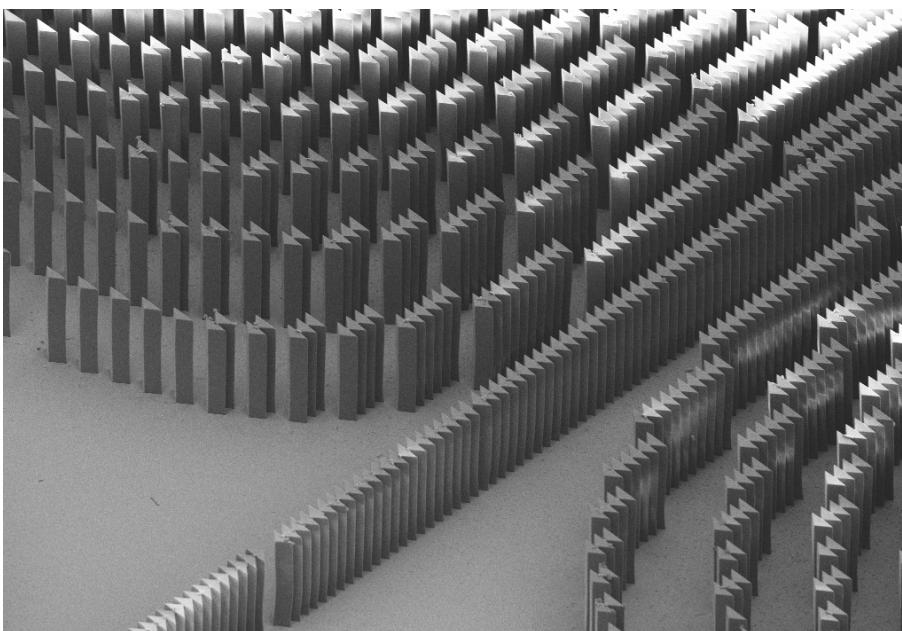
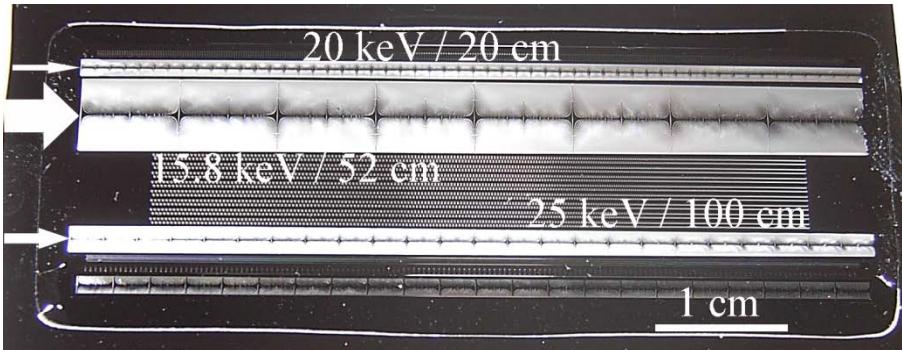
Single microbeam SR or microbeams array are used for Direct X-ray lithography for Fabrication of deep LIGA structures.



Electron lithography.
SEM Hitachi Type II + Nanomaker for microstructure forming in the thin PMMA layers (2-3 μm) for fabricating intermediate template for the soft X-ray lithography

Samples of high aspect ratio microstructures: micro-lamellae, micro-grid, array columns

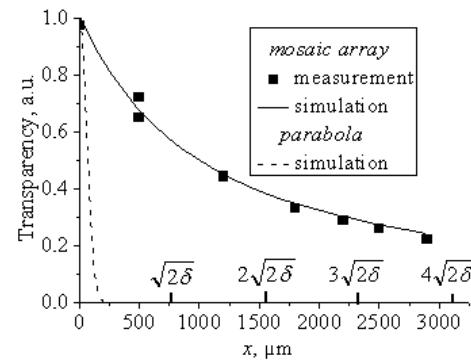
Mosaic refractive lenses with big aperture



IMT/KIT S_03839 b A 004.tif

WD = 17.0 mm EHT = 5.00 kV Date :18 Jan 2012 Stage at Z = 15.453 mm 20 μm
Mag = 133 X Signal A = SE2 Tilt Corrn. = Off Stage at T = 45.0°

E, keV	F, cm	h , μm	I , μm	m	N	Micro structures number, total	Apertu re, μm	Calc.tr anspar ency
20 keV	20	15	26	5 4	43	102168	1290	0.40
15.8 keV	52	12	31	8	242	470448	5820	0.29
15.8 keV	52	12	31	8	121	118096	2904	0.44
25 keV	10 0	20	41	2 2	33	24684	1320	0.62

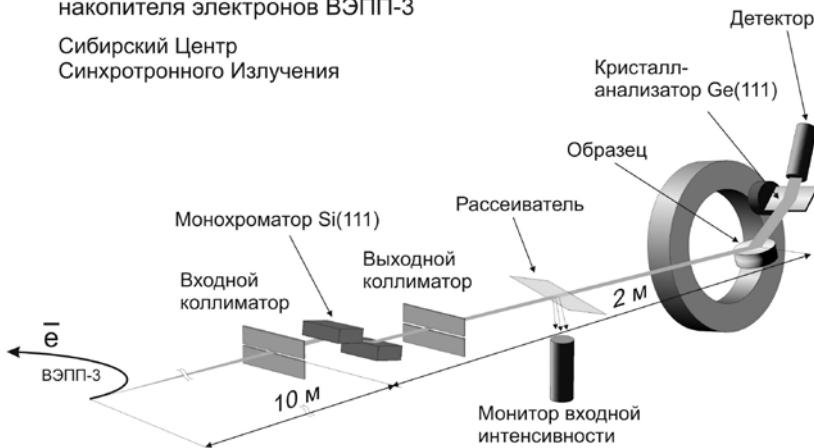


Beamline 2 Anomalous scattering

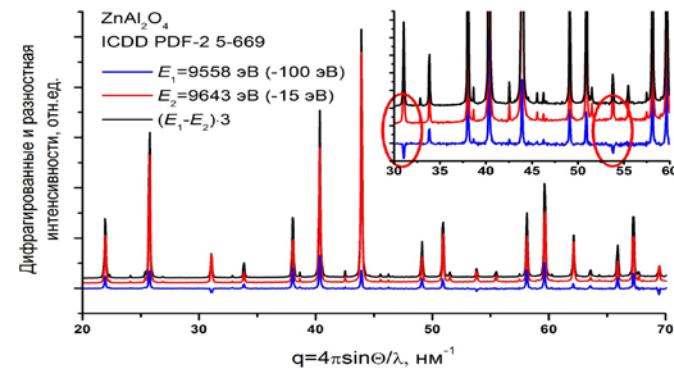
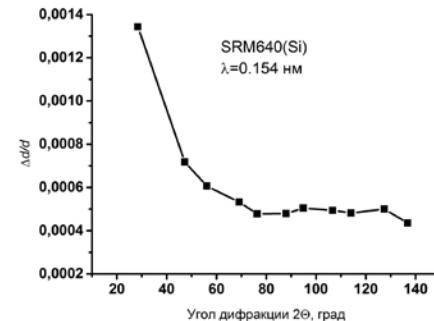


The main parameters of the station
Monochromator:
"Channel cut" Si, c working plane (111)
Energy range: 7-20 keV
collimator:
Slits Ta
beam on the sample size $0.1 \div 2 \times 5$ mm²
The diffractometer:
scanning angle range $2\Theta = -10 \div 140^\circ$
Minimum scanning step 0.001°
Sample:
Flat washer $\varnothing 30$ mm or cylindrical capillary $\varnothing 0.5$
 $\div 1$ mm
detection systems:
PMT scintillator NaI (Ti)
One-coordinate detector OD-3M-350

Канал СИ №2
накопителя электронов ВЭПП-3
Сибирский Центр
Синхротрона Излучения

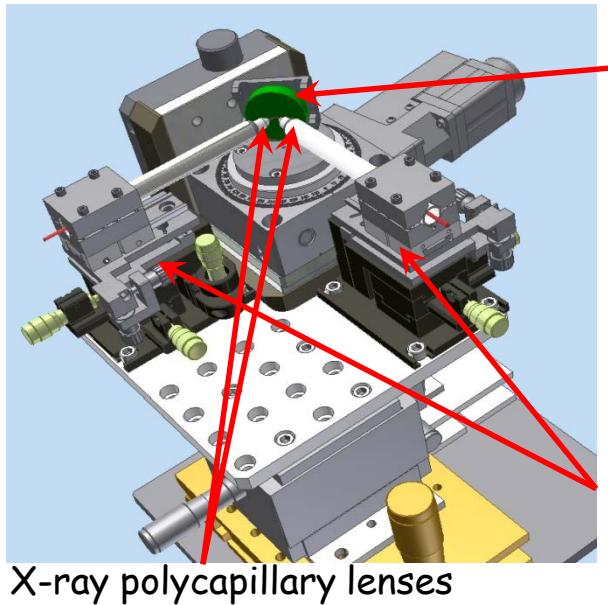


- Realized methods
- diffraction with high angular resolution;
 - diffraction in grazing incidence (*Grazing Incidence Diffraction*);
 - small-angle diffraction (diffraction on long-structures);
 - obtain the radial distribution of the electron density functions;
 - Diffraction using the resonance scattering

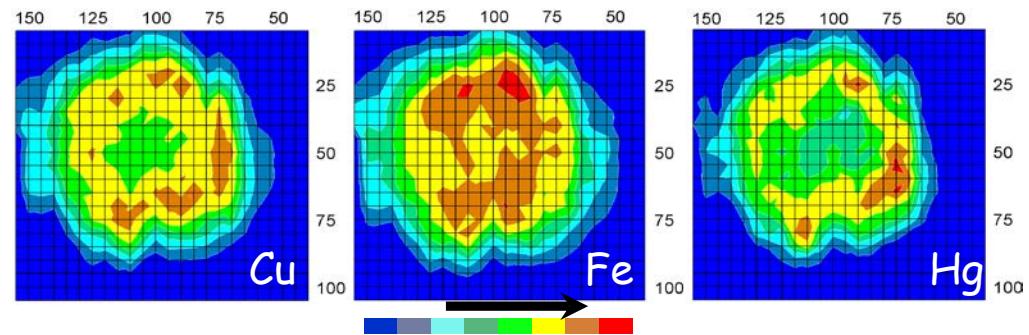
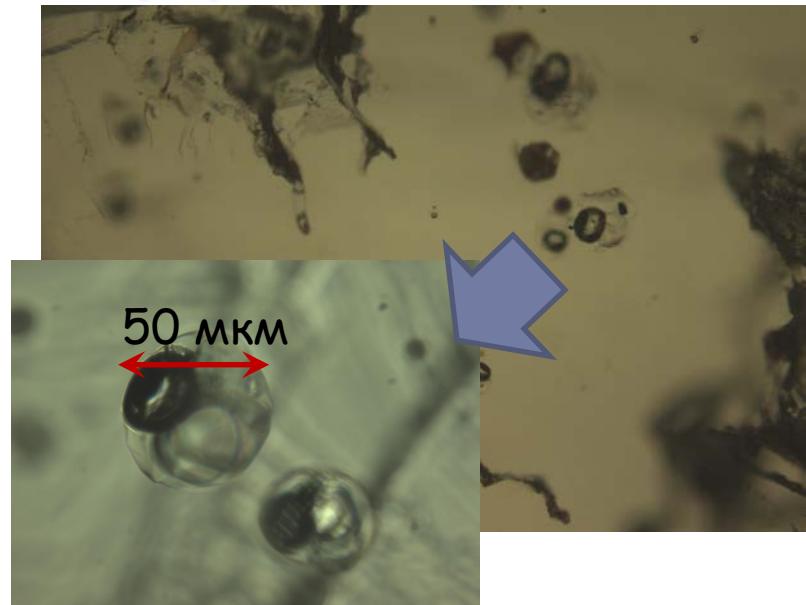


Resonant scattering near the absorption Zn K-edge.
Model object - zinc-aluminum spinel. Record the contrast values of the diffracted intensity at different radiation energies.

Beamline 3, Scanning μ SRXRF Confocal polycapillary X-ray optics

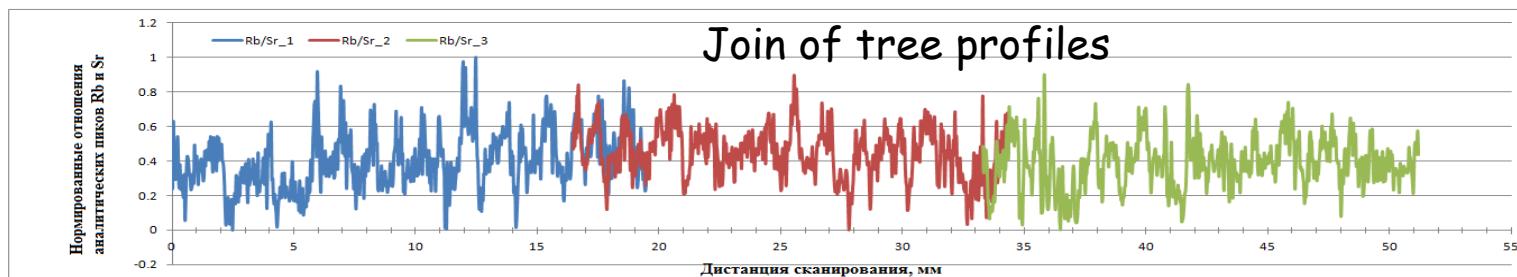
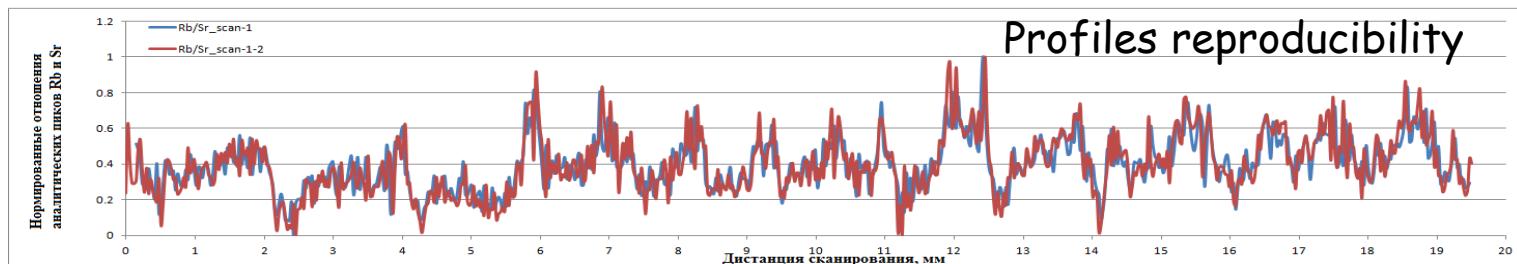
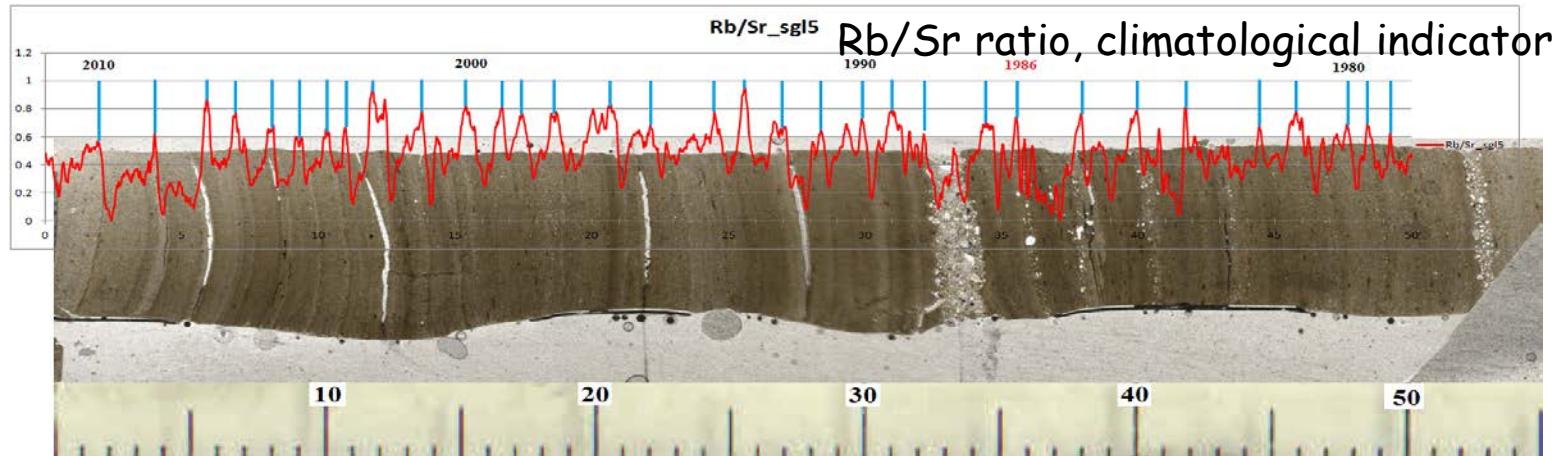


Spatial resolution about 10 μ m
3d reconstruction



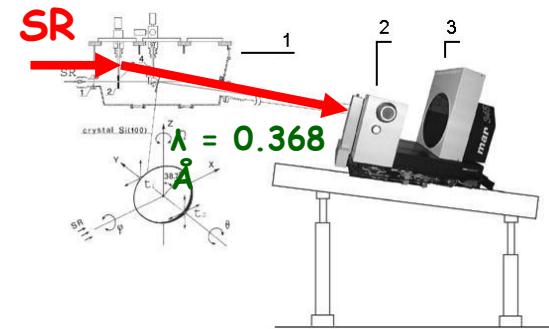
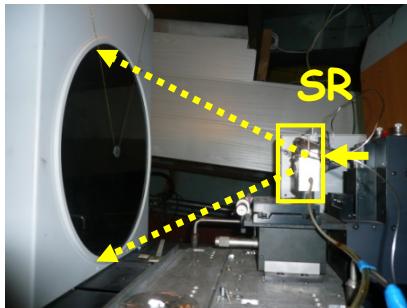
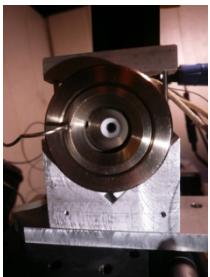
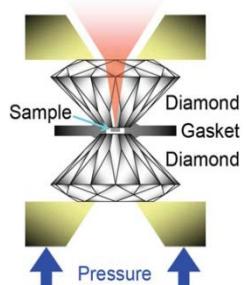
Elements distribution in the coss-section
of the human hair

Beamlibe 3. SRXRF. Lake bottom sediments analysis.

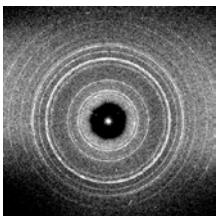
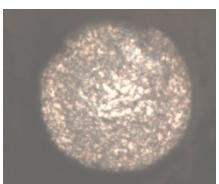


Equipment for XRD experiments with high pressure and high temperature

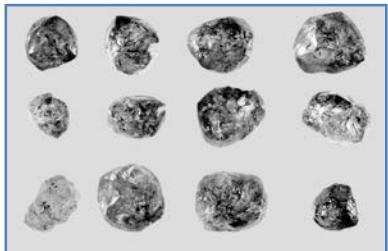
Beamline 4, VEPP-3



High pressure diamond anvil cell and general view for the diffraction experiment

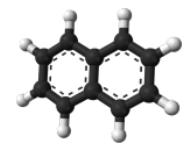


View in the chamber and the pattern of powder sample at $P \approx 3 \text{ GPa}$

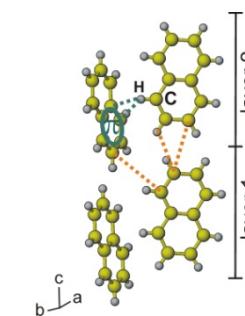
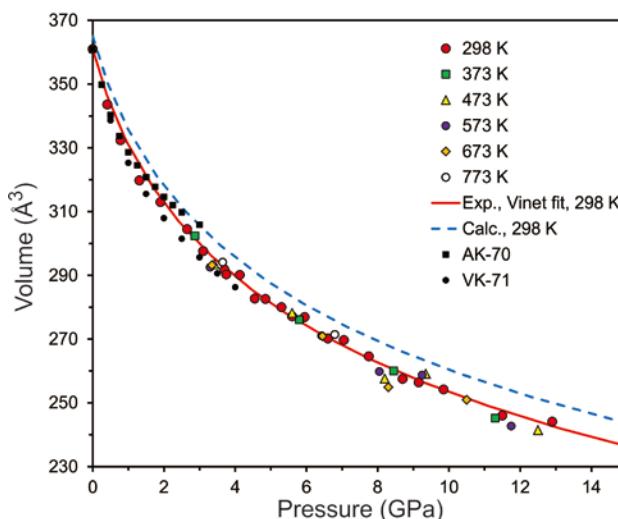


Stability of hydrocarbon compounds at high pressures and temperatures and implications for the deep structure of the Earth and planets

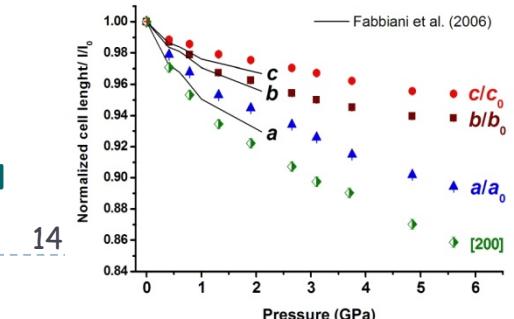
polycyclic aromatic hydrocarbons - important components of inclusions in the deep minerals and meteorites



molecule naphthalene

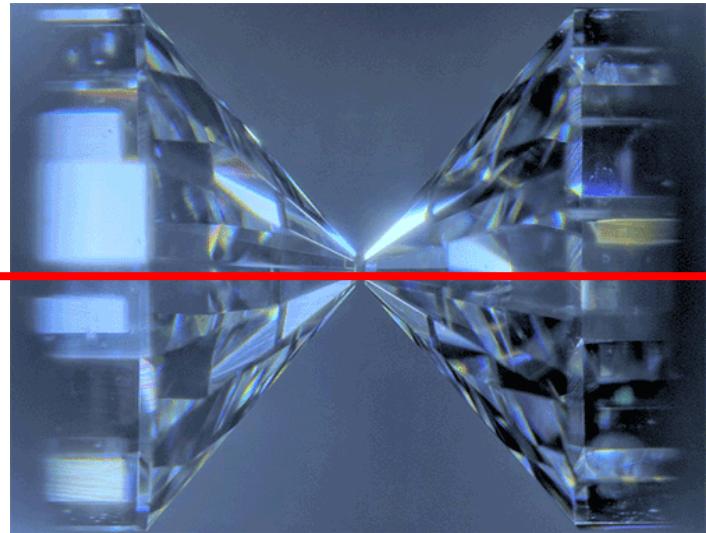


Structure and anisotropic compressibility naphthalene 0-6 GPa

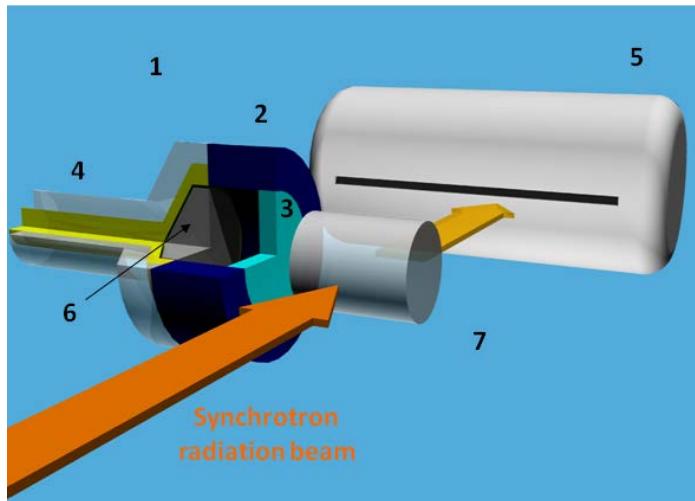


Murchison meteorite
Aromatic hydrocarbons predominate in hydrocarbon matter of meteorites (Perry, 1971, Science)

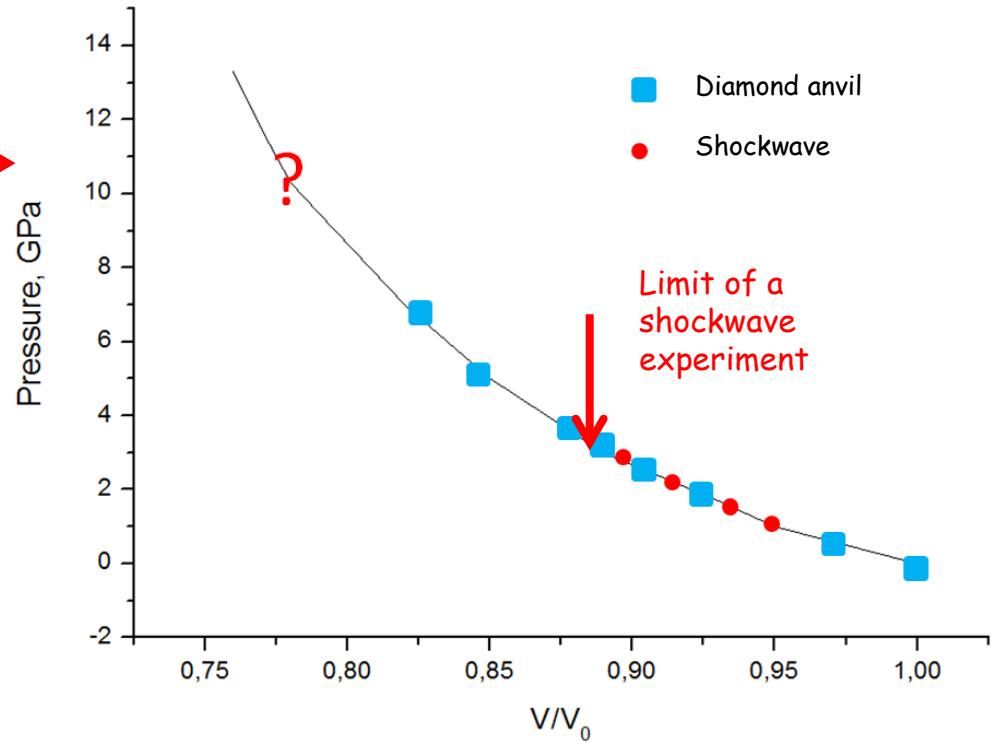
The equation of state of explosives



Diamond anvil



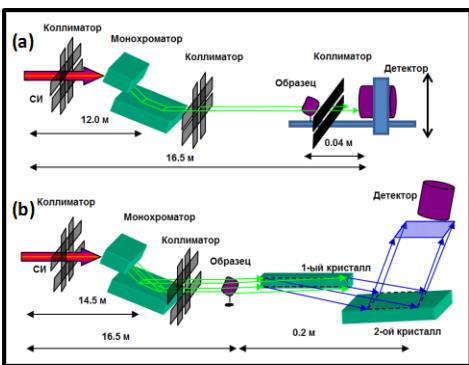
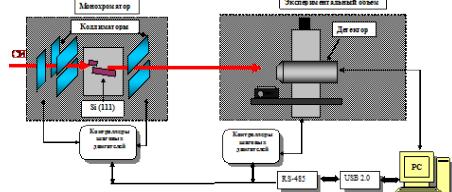
► Shockwave experiment



Experimentally obtained curve equation of state of shockwave loading TATB and compression in the diamond anvils

Beamline 5a. X-ray microscopy and microtomography

Main layout



Imaging schemes

(a) - without magnification, (b) - scheme using asymmetrically cut crystals

The main parameters of the station

Monochromator:

Two crystals, silicon, (+ n, -n) c working crystallographic plane (111)

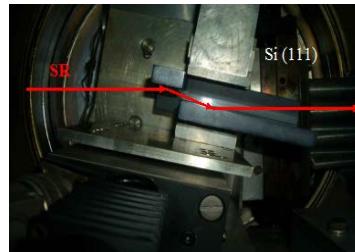
The range of photon energies of monochromatic radiation: 5-45 keV

Spatial resolution

In the circuit without increasing: 50 μm

In the circuit with increasing: 2 μm

Monochromator



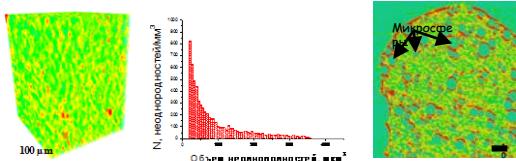
Channel cut monochromator: Si (111)

Experimental hatch

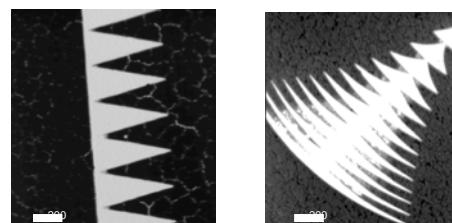


1 - sample 2 - first asymmetrical crystal,
3 - second asymmetric crystal, 4 -
Detector

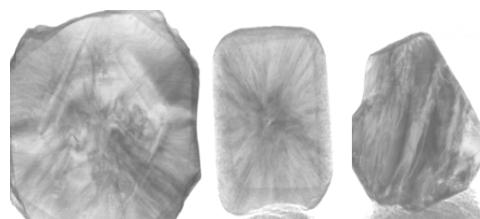
Density distribution in the explosive



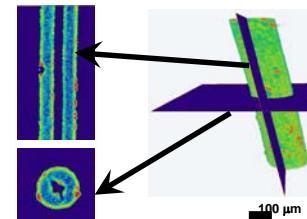
Testing of the X-ray transparent coatings



X-ray topography on natural diamonds



TNT and hexogen mixture



Hair from accent barrows

Two dimensions detector "Photonic Science"

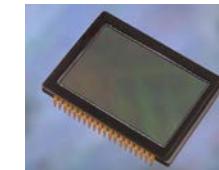


Effective range: 62 x 41 mm²

The scintillator: Gadolinium oxysulfide

Energy range: optimum 5 - 35 keV

Range of registration: 65536 (16-bit)

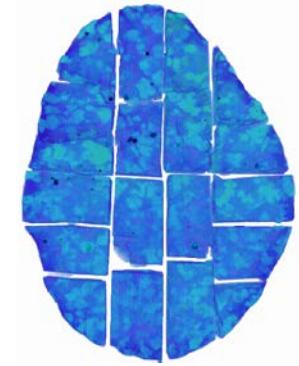


CCD 4008 x 2670
pixel size 9x9 μm^2

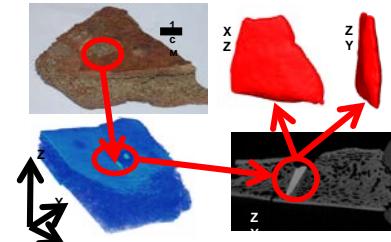


Fiber optics with
magnification 1.73

Minerals distribution in geological samples



Archaeological research



Detail of the tip in buffalo bones



Beamline 5b. Diffraction movie

One dimension detector OD-3
WAD mode



One dimension detector OD-3
SAX mode



Dedication

Research of the phase and structural transformation during chemical reaction by using X-ray diffractometry

Main parameters:

Monochromator: cut silicon single crystal Si (111)

Energy: ~ 8.2 keV

One-coordinate detector OD-3:

Angle range: ~ 30 degrees (at a distance of up to 350 mm of the sample)

Channel: ~ 0.01 °

The number of channels: 3328

Minimum time frame - 1 ms

Maximum load: 10 MHz

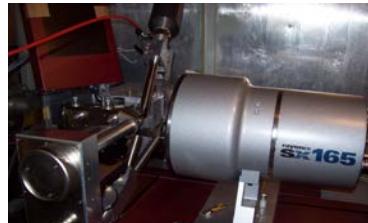
XY detector MarCCD

Pixel Size - 80 * 80 mm

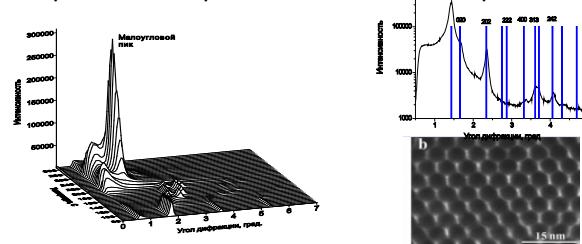
The diameter of the working area - 165 mm

The minimum reading time - 2 sec

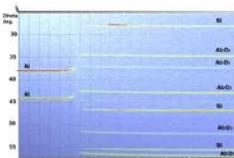
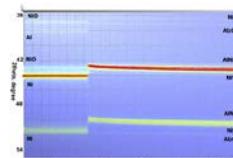
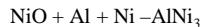
two dimensions detector MarCCD



Formation 3D-structure of the silver nanoparticles produced by the decomposition of the carboxylate

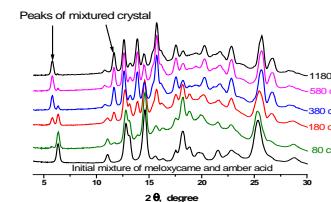
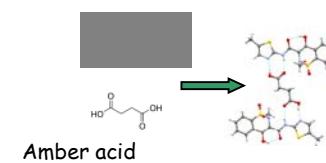


Phase transformation dynamics in the Self-propagating high temperature synthesis (SHS) in the mechanical composite materials



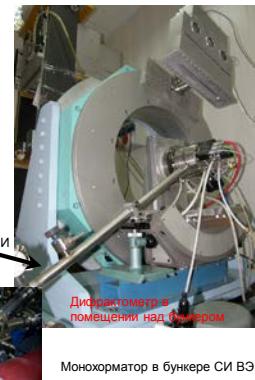
... and during formation mixed organic crystals

Meloxicame



Beamline 6. Precise diffractometry

General view



Канал СИ №6
накопителя электронов ВЭПП-3

Сибирский Центр
Синхротрона Излучения

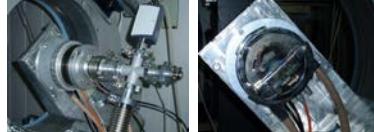
Схема с позиционно-
чувствительным детектором
в режиме разрешения по времени



Layout

Equipment

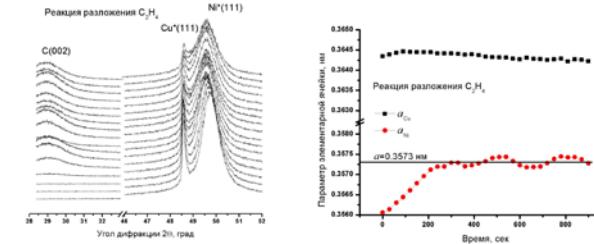
High temperature X-ray chambers



Luggage Anton Paar HTK-2000 experiments at temperatures up to 1400 °C in air or an inert atmosphere to 2000 °C in vacuum.

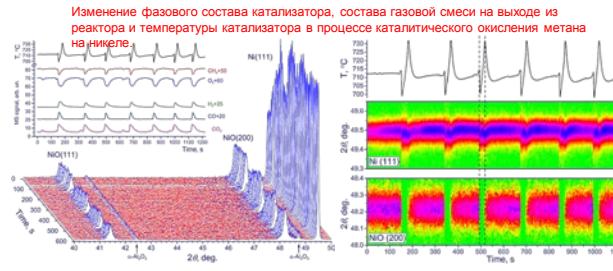
Phase composition of Ni-Cu catalysts for the synthesis of nitrogen-containing carbon nanofibers and its changes in response

Changing the state of the catalyst in a reaction medium. 100% C2H4



Changes in the catalyst lattice parameter in a reaction medium. 100% C2H4

Autooscillations reaction rate in the catalytic oxidation of light hydrocarbons to Ni and Pd



The main parameters of the station

Monochromator:

A single-crystal, with the beam deflection in the vertical plane at an angle of approximately 30 °;

Crystals: Ge (111), Si (111), Si (220);

The discrete set-energy radiation: 7.162 keV, 7.460 keV, and 12.183 keV collimator;

Slits output;

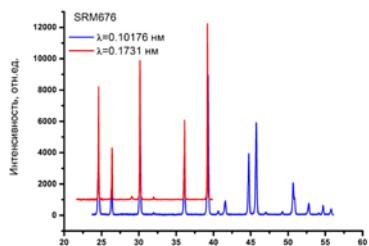
beam on the sample size 0.5 × 5 mm² detection systems:

One-coordinate detector OD-3M-350;

The range of angles 30 °, resolution 0.01 °, the time resolution of 1 ms.

Sample Holders:

High-temperature X-ray cameras Anton Paar XRK-900 and HTK-2000

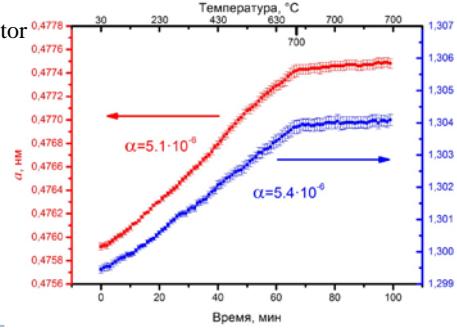


XRD patterns of corundum, obtained at different photon energies in a fixed detector position

Realized methods

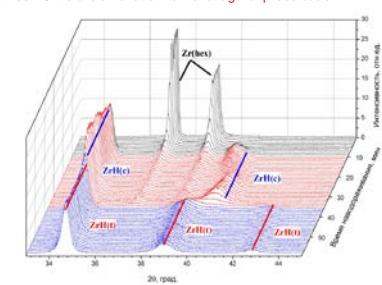
diffractometry with time resolution at high temperatures (up to 1400 °C in air to 2000 °C in vacuum);

diffractometry with time resolution in a reaction medium (up to 900 °C at gas pressures from 0.1 mbar to 10 bar);

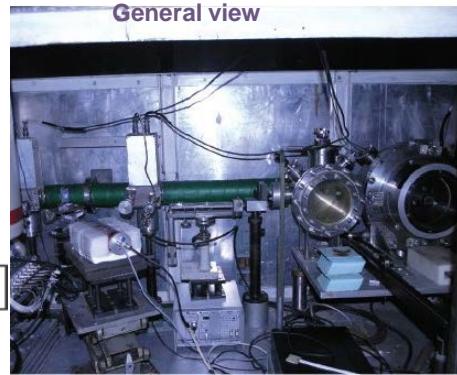
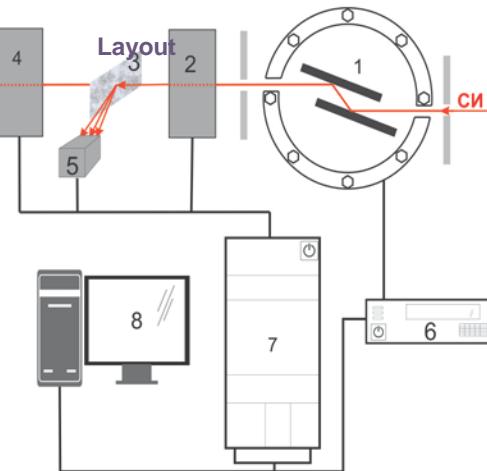


In Situ Investigation of the structure changes alloy based on zirconium with saturated hydrogen from the gas phase

In an atmosphere of hydrogen at 350 °C is formed of a cubic phase of zirconium hydride, and at 450 °C there is a transition to the tetragonal phase cubic.



Beamline 8 XAFS

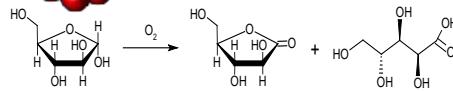
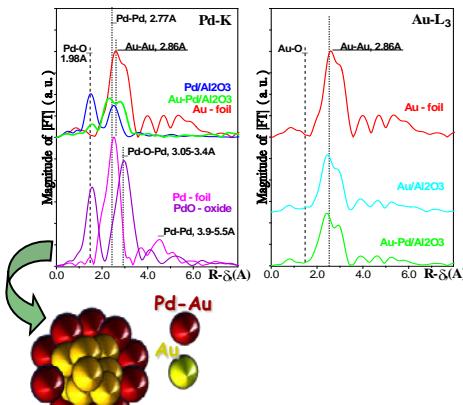


Research applied Pd-Au catalyst raw material processing systems from renewable resources for pharmacology and medicine



1 - two-crystal monochromator; 2.4 - ionization chambers; 3 - the sample; 5 - the detector (PMT / PDP); 6 - the controller; 7 - management and recording system; 8 - PC

It was found that the structure of the shell of the active component Pd-Au catalysts, leading to high process selectivity.



Purposes

Carrying XANES and EXAFS researches - determination the charge states of the elements and structure of the local agents in various states of aggregation.

Main parameters

Monochromator: channel cut, silicon, crystallographic planes (111).
The range of photon energies of monochromatic radiation: 5-32 keV

The concentration of the studied element 0.01-100%.
Possibility of measurements techniques - transmittance and fluorescence output (in current and counting modes).

- * A study of catalytic nano and precursors for various processes.
- * A study of functional nanomaterials, nano-semiconductor, thin nanostructured films.
- * Study of organometallic compounds compounds and inorganic complex composition.
- * The study of biological objects and archaeological finds.

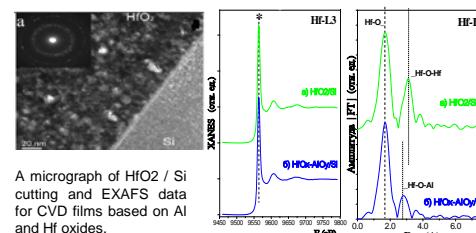
X-ray detectors "Scionix" and "Canberra"



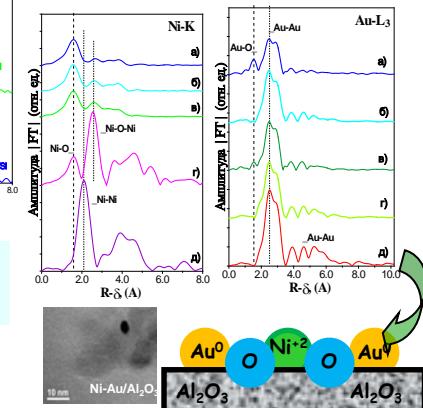
A study of low-interest Ni-Au catalysts for the conversion of biomass fermentation products for alternative energy



Исследование CVD пленок оксидов Hf и Al



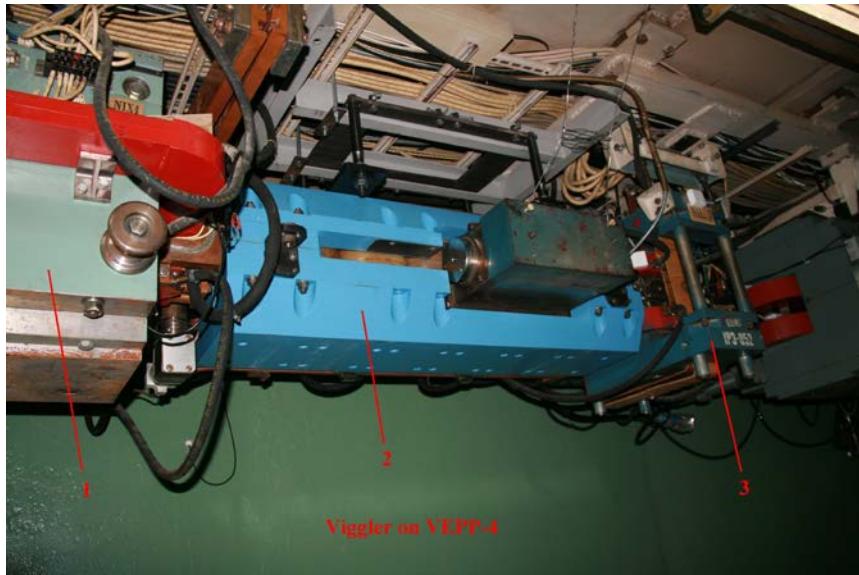
A micrograph of HfO₂ / Si cutting and EXAFS data for CVD films based on Al and Hf oxides.



It was established that the method of CVD beta-diketonate complexes Hf and Al nanocrystalline film obtained solid solutions of mixed oxides.

It is shown that the active catalyst Ni-Au component has features of the structure causing high catalytic activity.

Multipole wiggler on VEPP-4 for hard X-ray applications



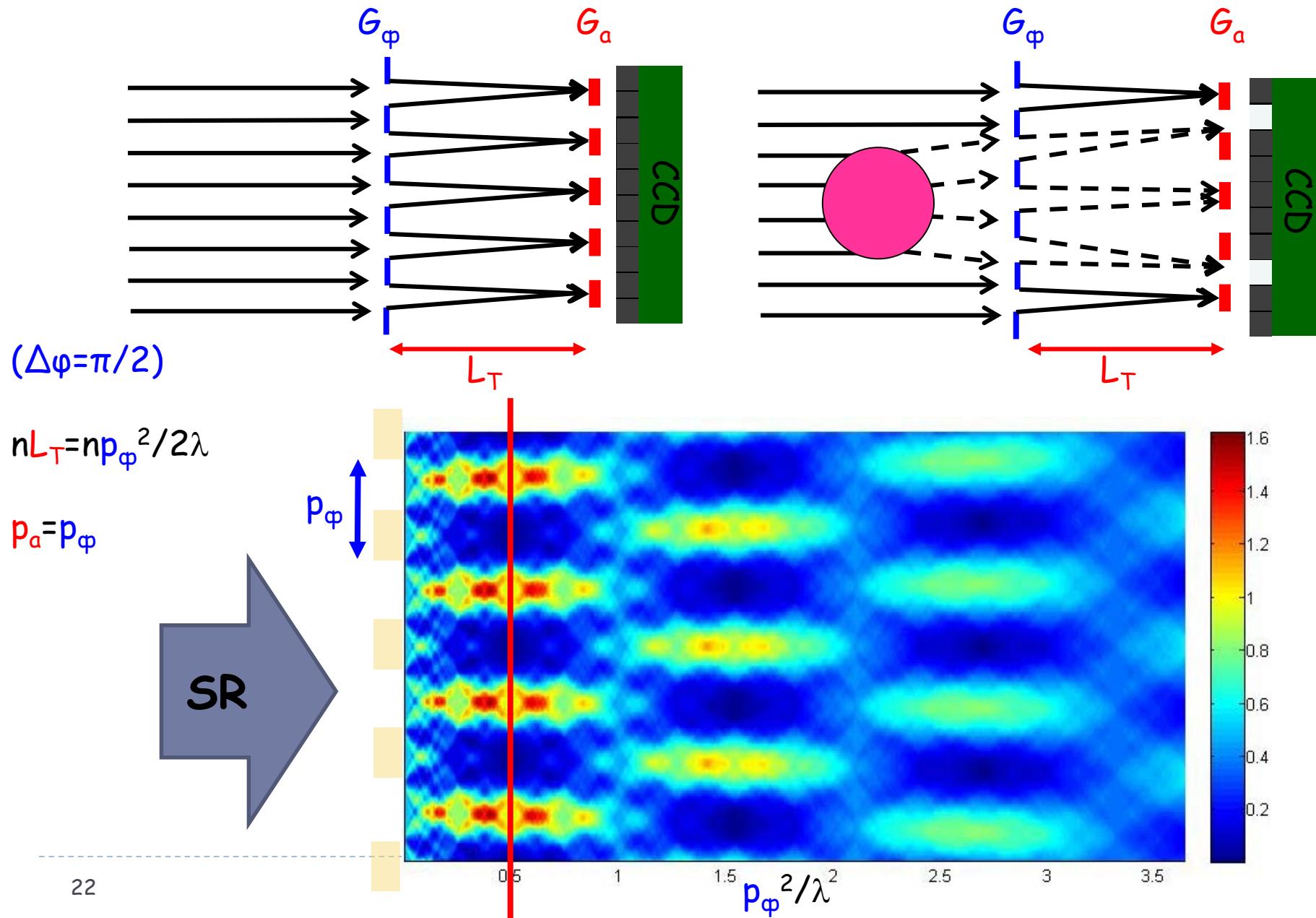
SR beam extraction from 7-pole wiggler
VEPP-4M: $E = 1.8 \text{ GeV}$ (left) and $E = 4 \text{ GeV}$ (right), $I = 40 \text{ mA}$, $B = 1.3 \text{ T}$ (May 2012).



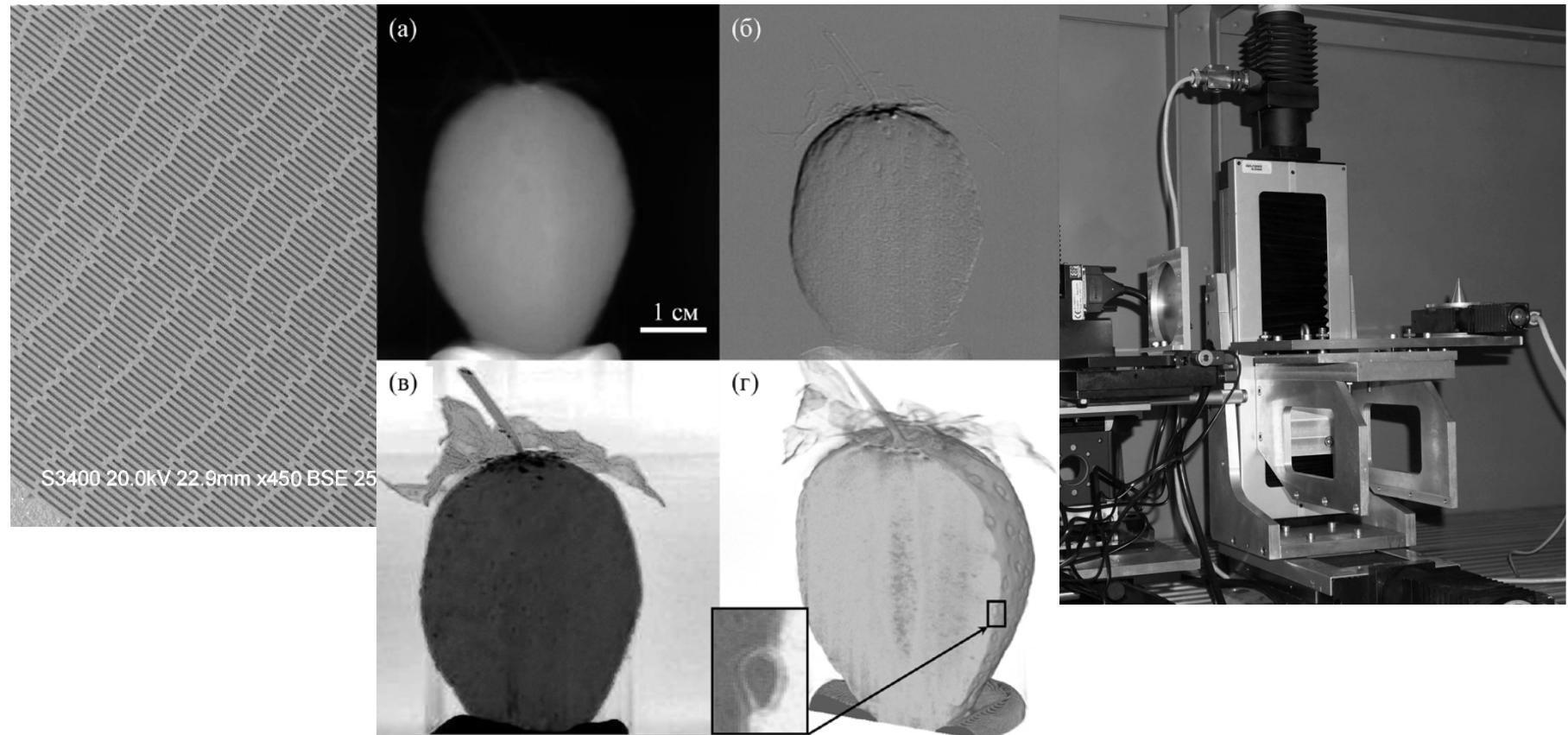
New stations on the wiggler beamline from VEPP-4 storage ring



Phase contrast imaging with using Laue Talbot interferometer



Phase contrast microscopy



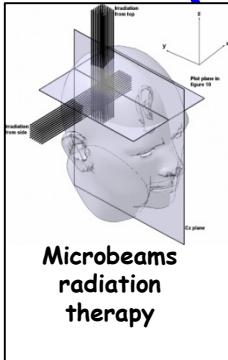
(a) – Absorption contrast, (δ) – Differential phase contrast $\partial\Phi(x)/\partial x$,
(ε) – phase contrast $\Phi(x)$, (τ) – Tomographic reconstruction of three-dimensional structure of strawberries set phase projections.



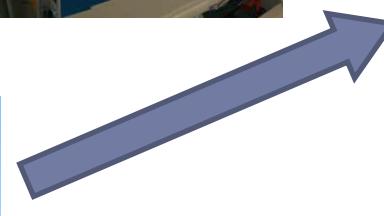
CLINIC
Primary Culture
tumor



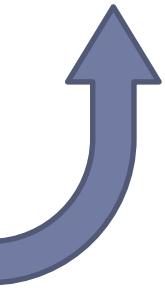
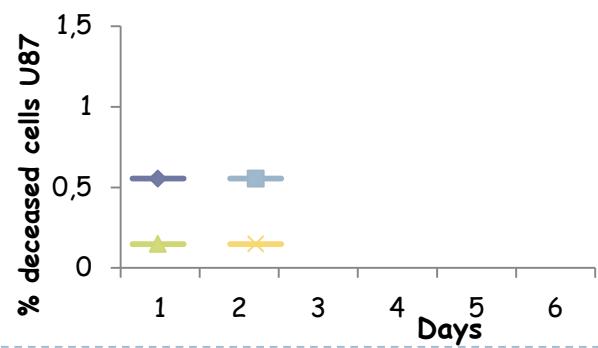
CRYOBANK



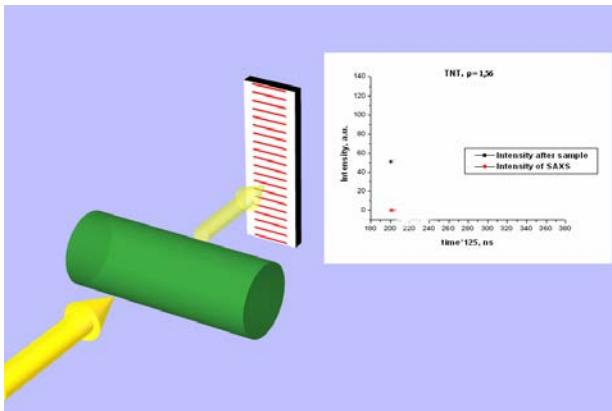
VEPP-4 SR experimental hall



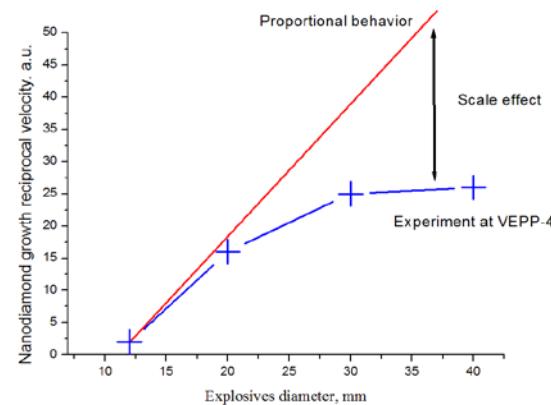
Cytopathic effects nanoparticles at
microbeams irradiated human
glioblastoma cell culture



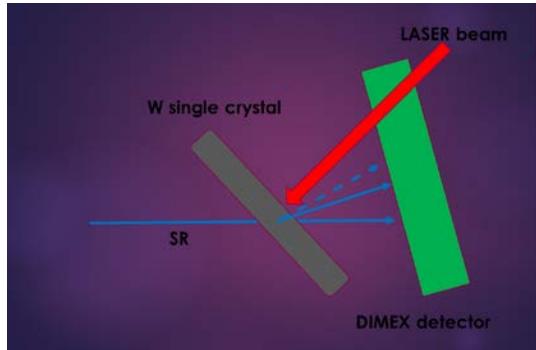
Detonation Diamond nucleation : scale effect



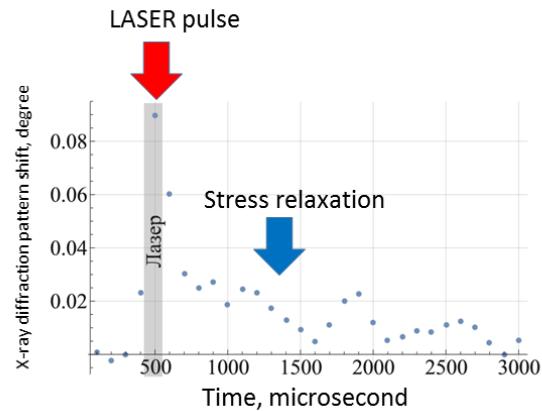
- ▶ The scheme of SAXS experiment during detonation of explosive trotyl/hexogen.
- It was found that an increase the mass of explosives leads to increases of produced diamonds mass. Accordingly, increases the rate of formation of diamonds. However, the dependence of the diamonds mass versus the mass of explosive is nonlinear. Also there is non-linear dependence of the formation rate of diamonds versus the weight of the explosives. Thus we observe a scale effect.
- Interpretation: the dependence of chemical reactions from the detonation conditions (diameter), the formation of larger diamonds in the detonation of explosives with large diameters.



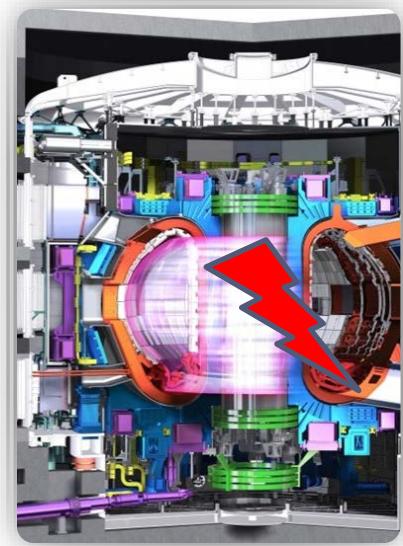
ITER: plasma discharge on the divertor. Material behavior. Model experiment with laser pulse heating



The scheme of model experiment with LASER pulse heating during 100 microseconds.



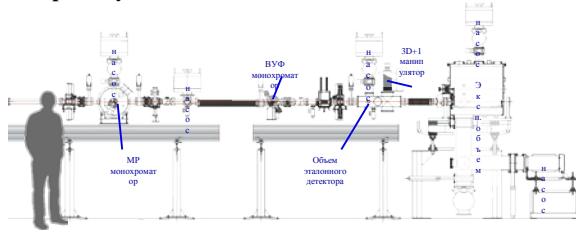
The experimental data of model experiment with LASER pulse heating .



- Now we are preparing an experiment to study the behavior of the crystal lattice of the material of the fusion reactor first wall in a plasma discharge on the divertor

Soft X-ray and VUV metrology station

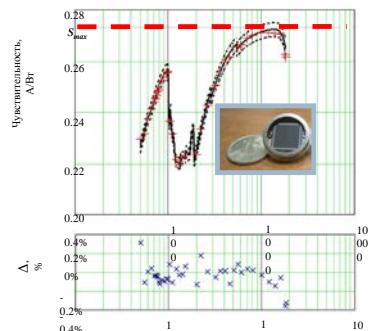
Optics layout



The spectral sensitivity of the reference detector SPD
silicon photodiode development
PTI (St. Petersburg)

The calorimeter. Absolute detector for absolute measurement of beam power of 300 mW or more
Measurement accuracy - 2-5%

The detector is calibrated to the national metrological center German PTB using a cryogenic radiometer.
Calibration accuracy - 1%.



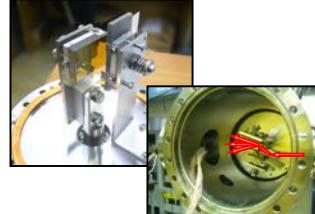
The top graph - the calibration data (+) and approximation of data (solid line) of the model function. The lower graph shows the difference between (x).

Based on CCD E2V tech.
(GB)

Two coordinate detector fro Lebedev Institute (Moscow)

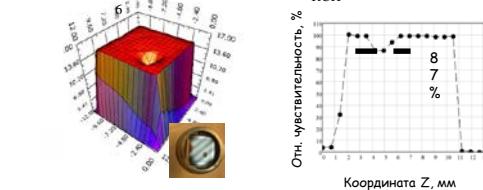
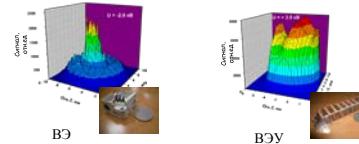
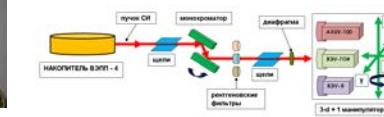


Gratis monochromator for VUV range



Spectral range: 5 - 100 eV
Spectral resolution: 0.3-2%
The angle of incidence: 70°
Scanning angle: $\pm 10^\circ$
The lattice period: 1/300 mm
Plating: Gold
The fixed position of the output beam in the scanning process - 14 mm

Sensitivity map measurements



Map sensitivity photodiode FDUK-100UV after local irradiation dose of 1.8 MGrey (123 J/cm²)

Soft X-ray monochromator



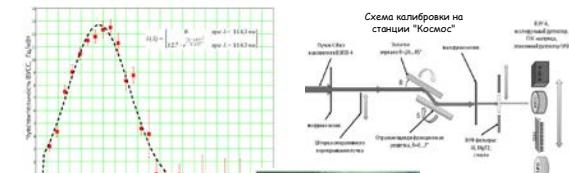
Spectral range: 80-3000 eV
Spectral resolution: 0.1-10%
The range of angles of incidence: 10° - 85°
Mirrors: Y / Mo, Fe / C, W / Si;
Crystals: mica, RbAP, KAP
Adjust the angle of the second mirror: $\pm 10^\circ$
The fixed position of the output beam in the process of scanning the spectrum

Reflectometry system in the experimental volume



It allows to work with mirrors, crystals and diffraction gratings. Investigation of the reflection coefficients, rocking curves, quality focusing systems, etc.

Calibration meter solar activity for a geostationary satellite "Electro-L №3" Customer - Institute of Applied Physics (Moscow)



Absolute spectral sensitivity



certified measurement procedure

New light source for SSRC

Problems

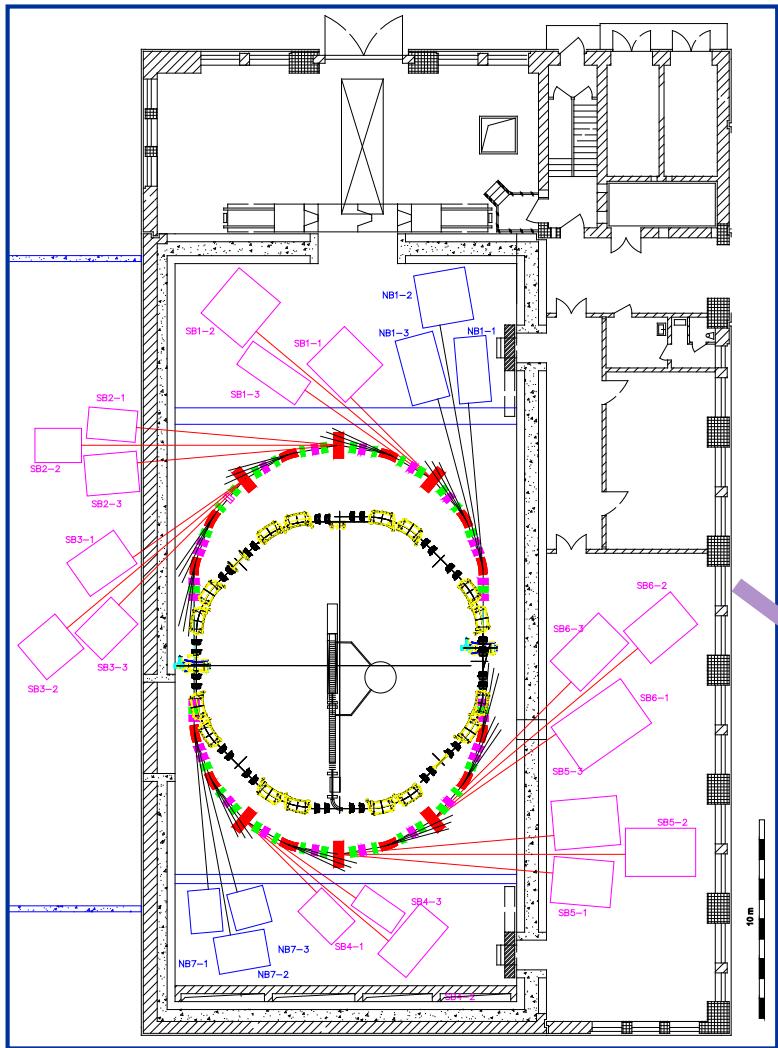
- Currently used storage rings are not dedicated for SR generation, thus the SR parameters are not satisfying for modern requirements
- VEPP-3 and VEPP-4 are intensively used for high energy physics experiments, thus SR experiments have a low priority in operation time sharing rules

Reasons for creation new source in Novosibirsk

- ▶ Siberian Synchrotron Radiation Center (SSRC) unifies many SR users from different scientific organizations. Most popular modern scientific techniques are realized on SSRC beamlines.
- ▶ Good geographical location of the Novosibirsk Scientific Center provides effective applications of SR methods for institutes and universities from Siberian region.
- ▶ BINP stuff has a big experience for development and fabrication of the modern acceleration elements as well as facilities (including light sources), so possibility to make such source for own needs is evident.
- ▶ Great experience of BINP in developing and fabrication of superconducting insertion devices for SR centers also gives some additional kicks for SR source project.

Proposal history

Compact light source with superconducting dipoles



Основные параметры

$$\Pi = 55.8 \text{ m}$$

$$Q_x/Q_z = 4.10/3.67$$

$$C_x/C_z = -26.78/-9.64$$

$$J_x = 1.038$$

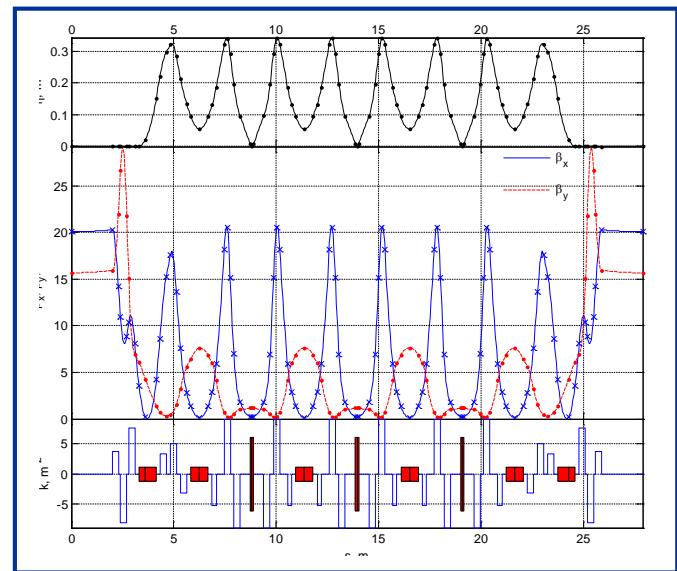
$$\alpha = 4.74 \cdot 10^{-3}$$

$$\delta E/E = 1.33 \cdot 10^{-3}$$

$$\varepsilon_x = 10.2 \text{ nm rad}$$

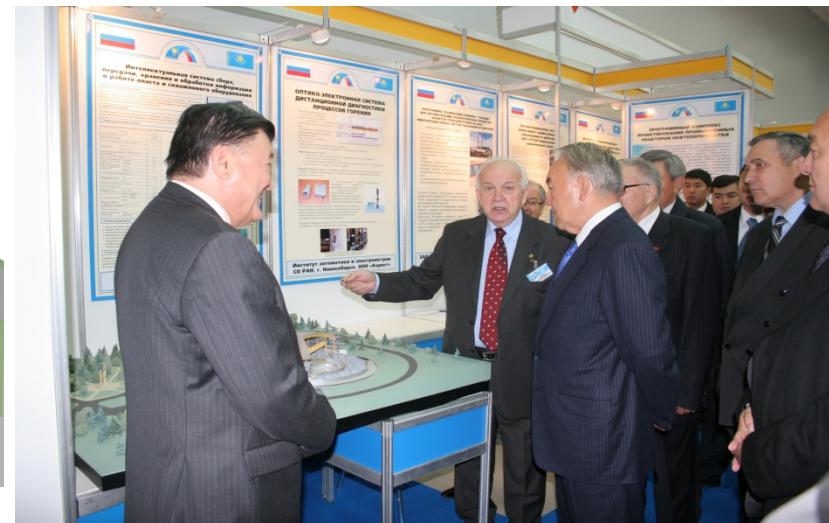
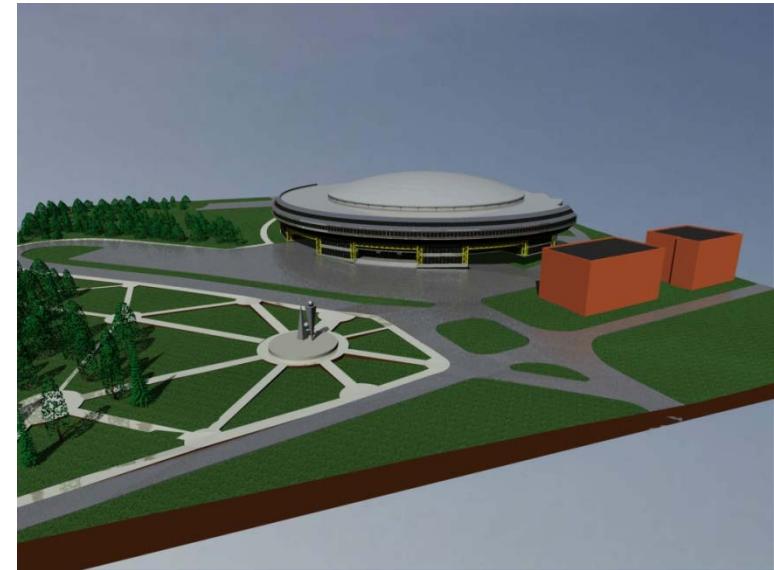
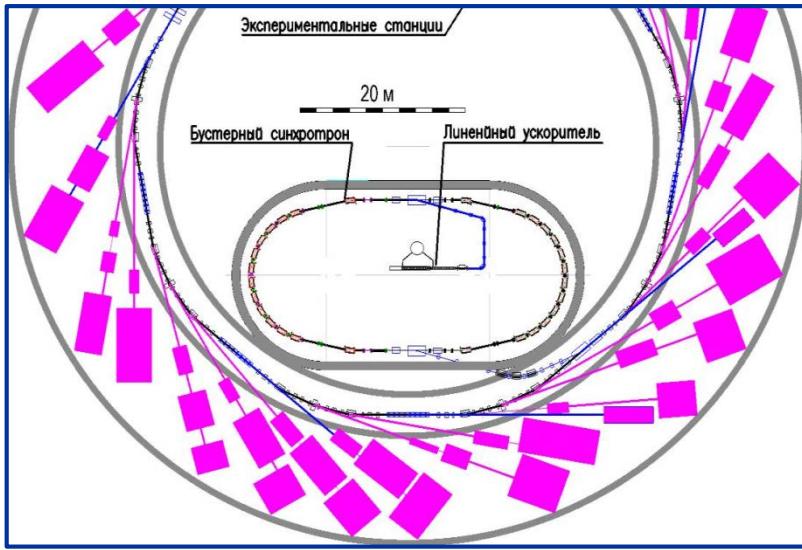
$$\Delta E = 180.2 \text{ keV/turn}$$

$$T = 2.38 \text{ ms}$$

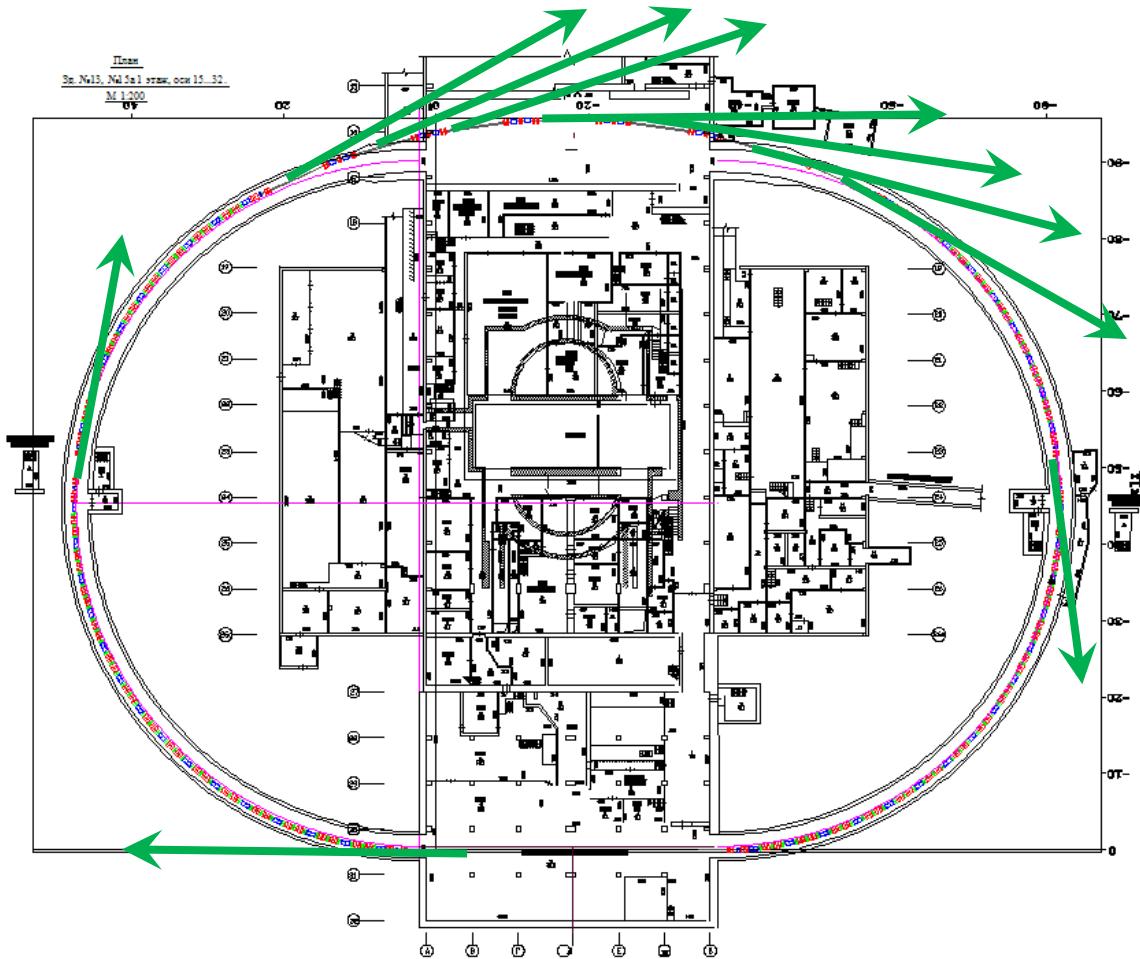


Proposal history

2.2 GeV light source

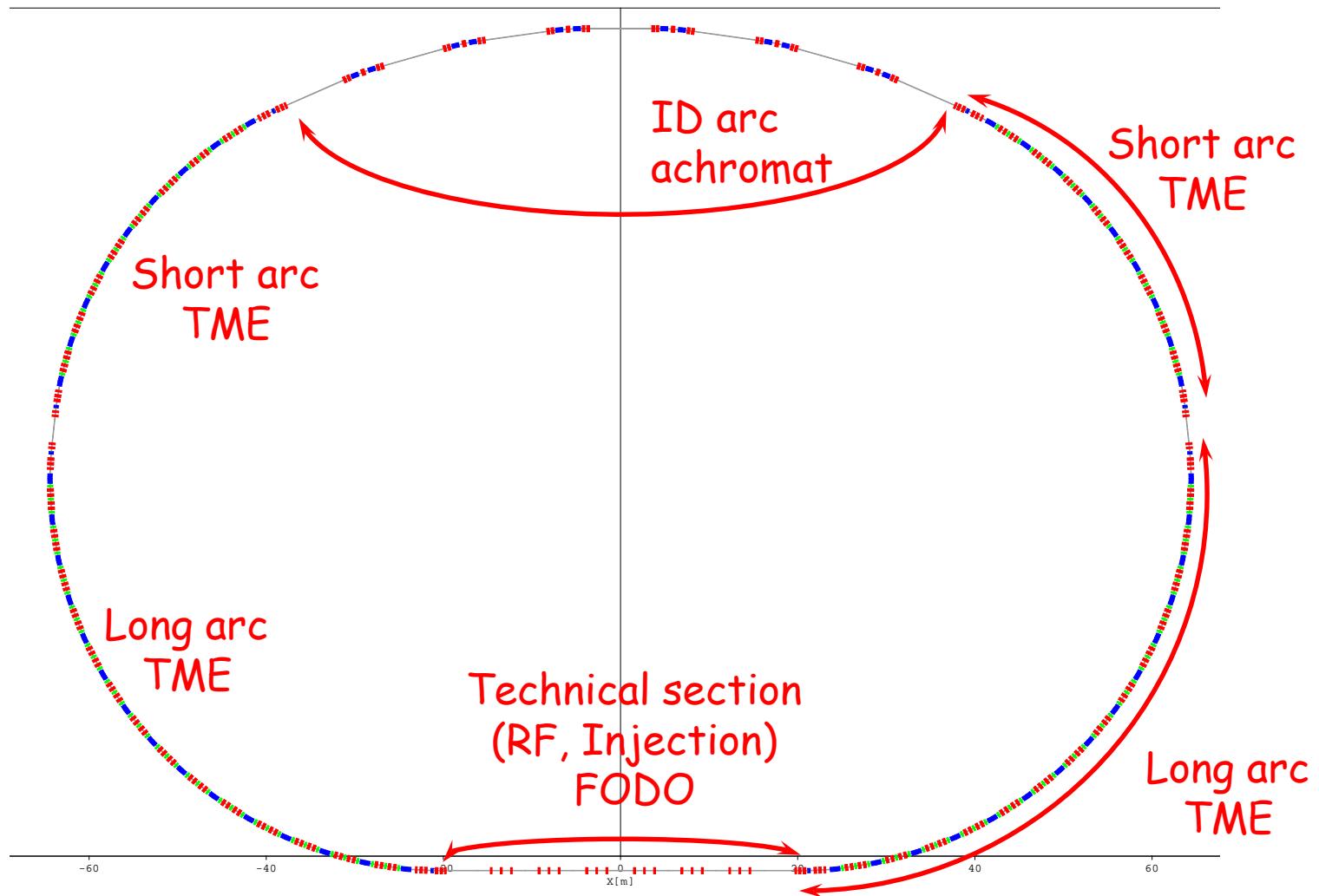


New light source in the VEPP-4 tunnel

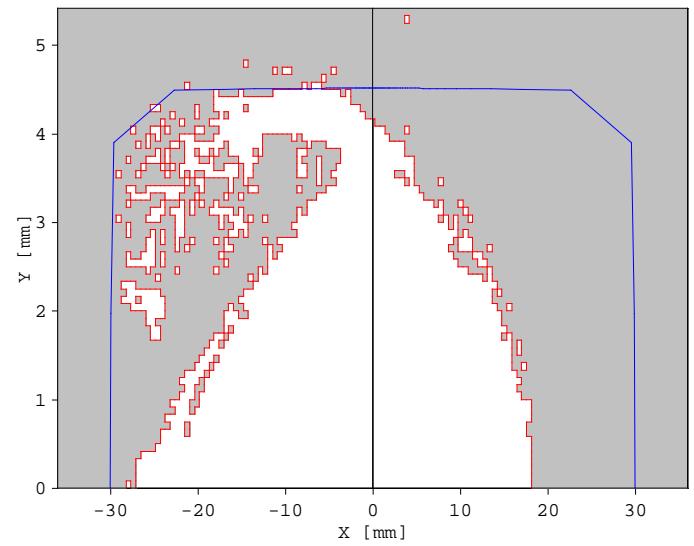
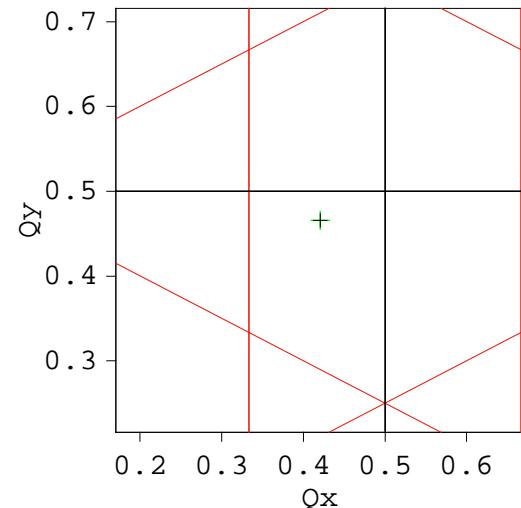
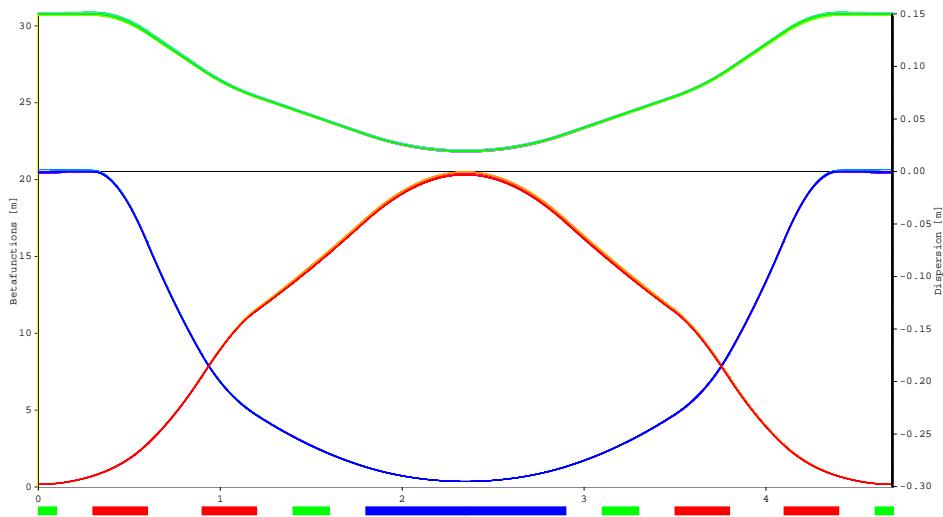


Energy	3 GeV
Beam current	Up to 500 mA (2.5 mA/bunch)
Emittance	$\sim 1 \text{ nm rad}$
Injection	500 MeV
Circumference	$\sim 360 \text{ m}$
IDs	10 Wigglers and undulators
RF	180 MHz, currently used

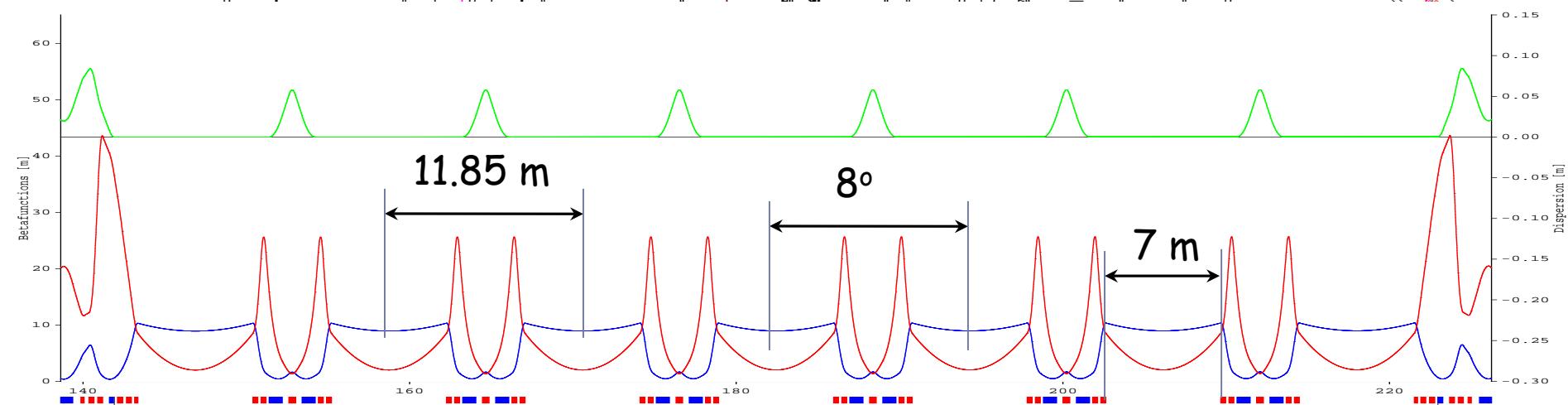
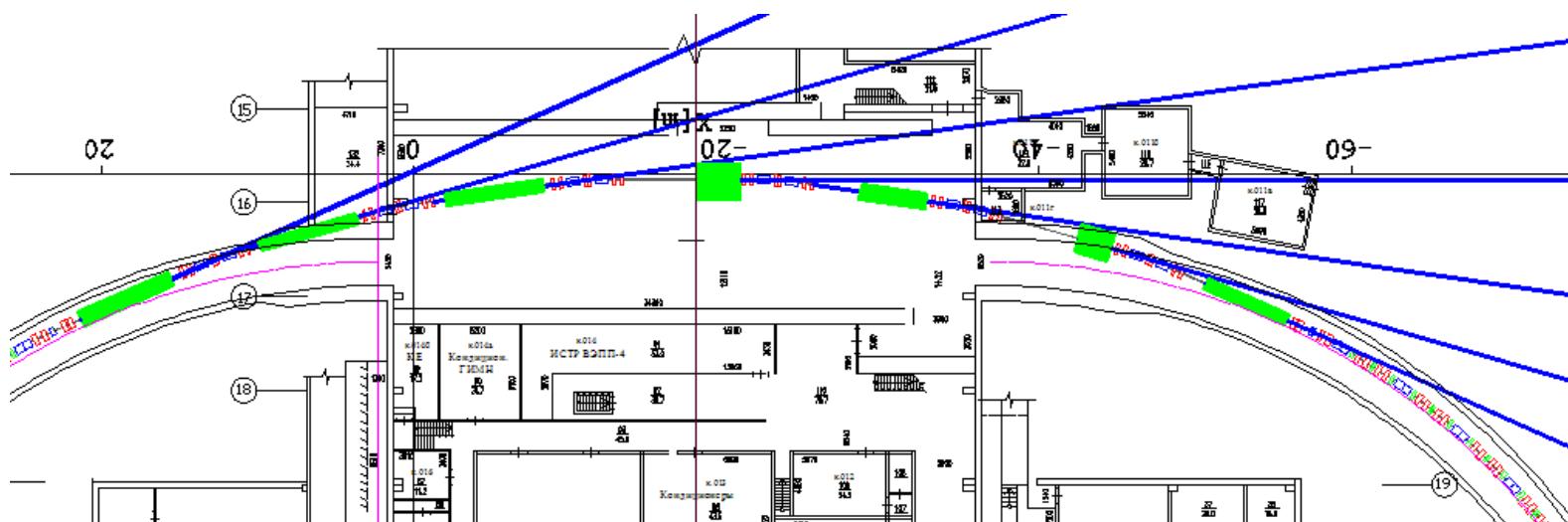
Ring structure



TME cell



ID section



Cost estimation

Component	Price, k\$	Quantity	Total cost, M\$
Dipoles	30	70	2.1
Quadrupoles and sextupoles	15	400	6
Power suppliers	1000	1	1
Diagnostic	1000	1	1
Vacuum chamber, 1 m	2	360	0.72
Vacuum system (pumps and power suppliers)	1000	1	1
Transport channels	2000	1	2
Injection system (kickers, septum)	500	1	0.5
Insertion devices	1000	7	7
Beamline (frontends, shutters, hatches)	2000	10	20
Civil engineering works	2000	1	2
Total			43.32

Thank you for attention

